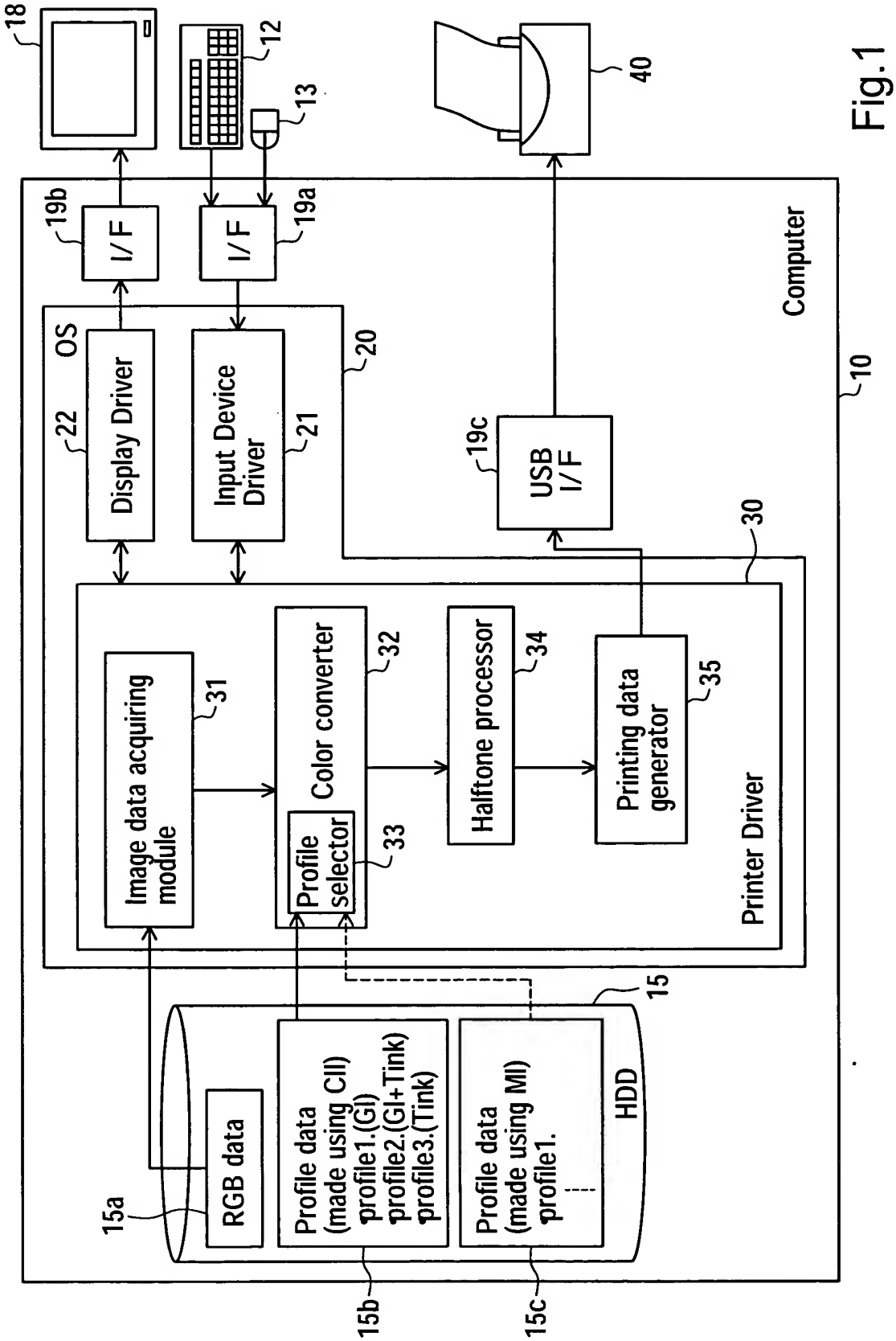

18
12
13
40
19b
I/F
19a
I/F
Computer
10
OS
20
22
Display Driver
Input Device Driver
21
19c
USB I/F
30
Image data acquiring module
31
Color converter
32
Profile selector
33
Halftone processor
34
Printing data generator
35
Printer Driver
15
15a
RGB data
Profile data (made using CII) profile1.(GI) profile2.(GI+Tink) profile3.(Tink)
Profile data (made using MI) profile1.
HDD
15b
15c

Fig.1

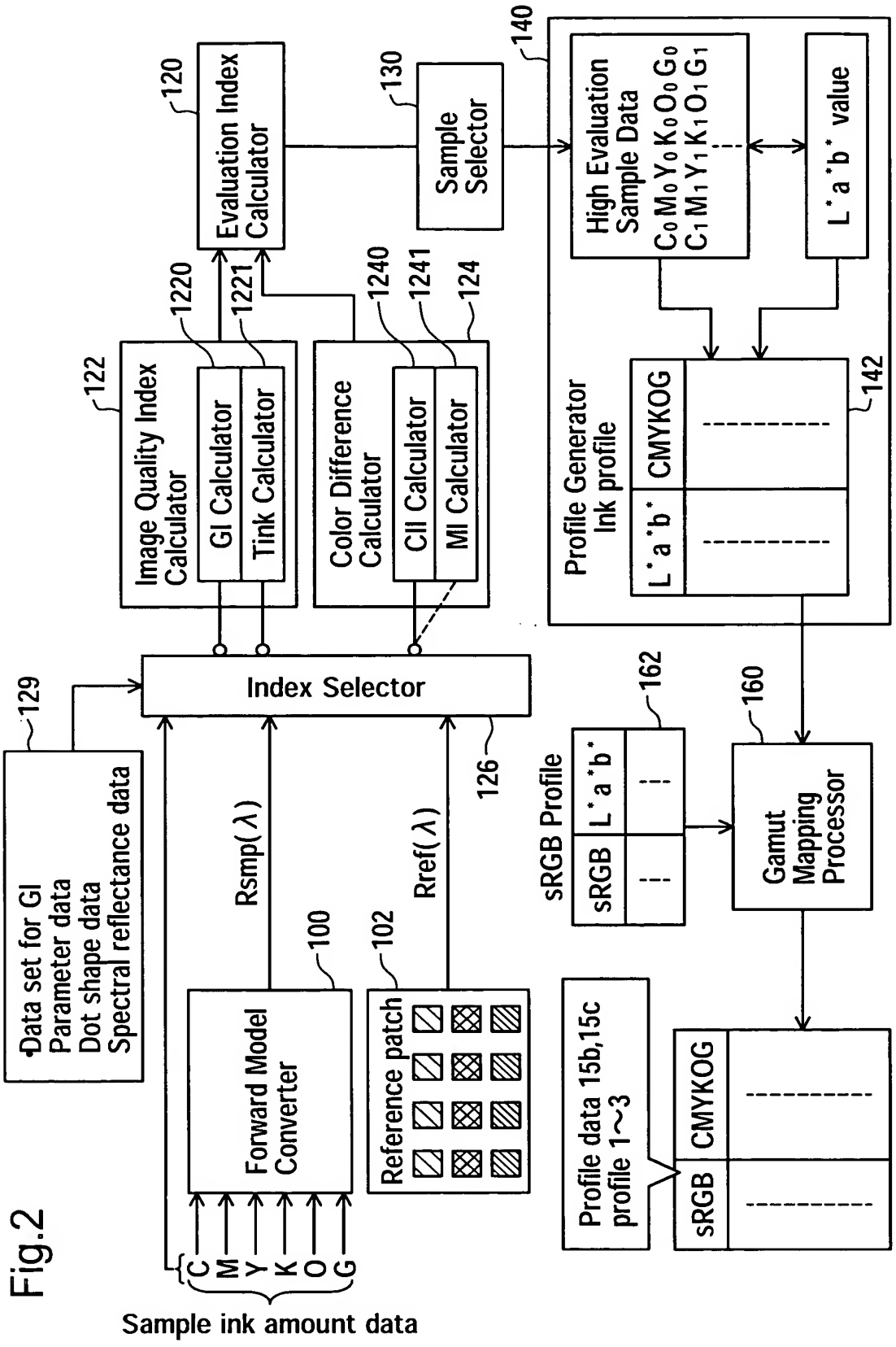
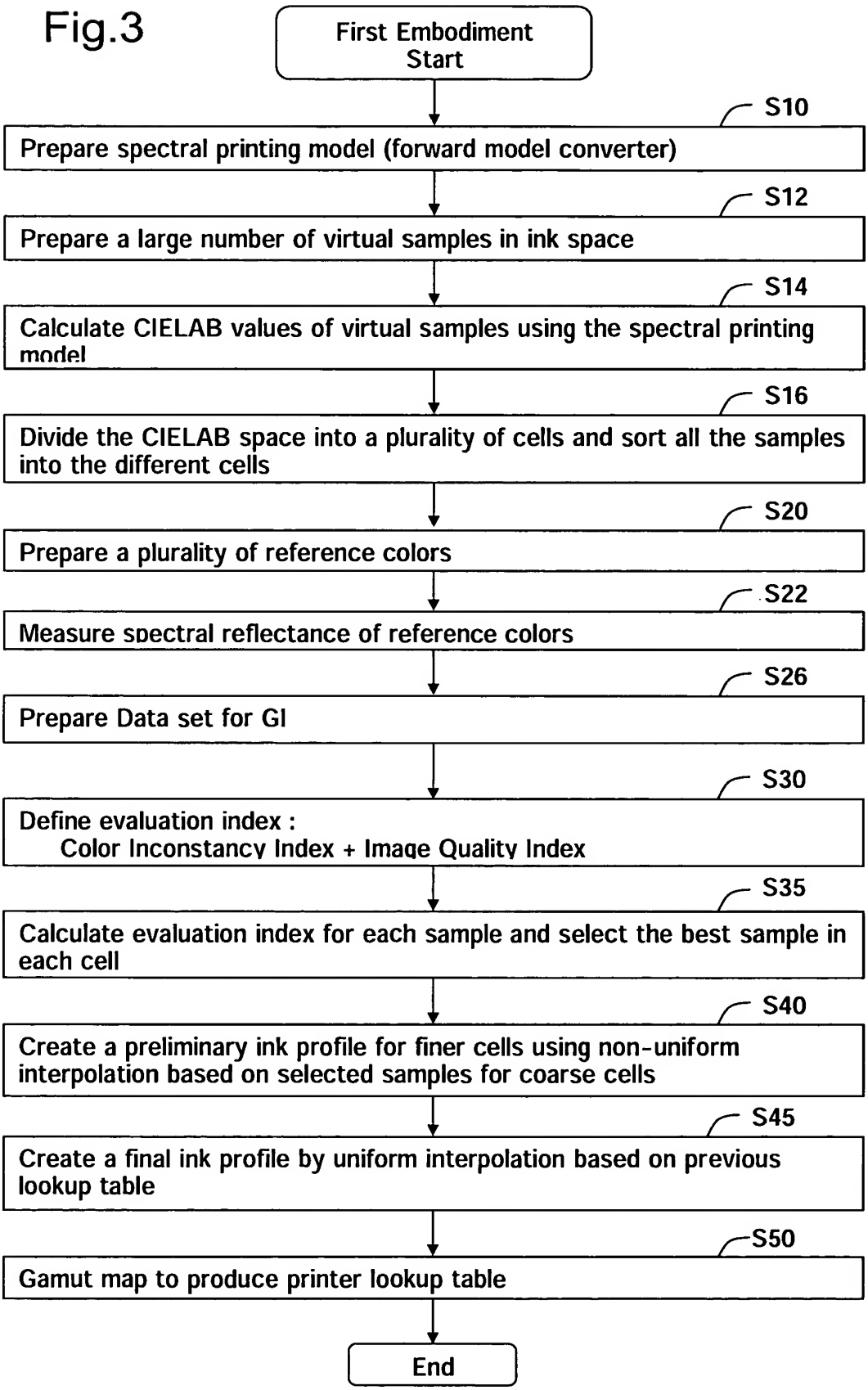

Data set for GI
Parameter data
Dot shape data
Spectral reflectance data
129
Index Selector
126
Rsmp(λ)
Rref(λ)
Forward Model Converter
100
Reference patch
102
C
M
Y
K
O
G
Sample ink amount data
Image Quality Index Calculator
122
GI Calculator
1220
Tink Calculator
1221
Color Difference Calculator
CII Calculator
1240
MI Calculator
1241
124
Evaluation Index Calculator
120
Sample Selector
130
140
High Evaluation Sample Data
C0 M0 Y0 K0 O0 G0
C1 M1 Y1 K1 O1 G1
L*a*b* value
Profile Generator Ink profile
L*a*b*
CMYKOG
142
sRGB Profile
sRGB
L*a*b*
162
Gamut Mapping Processor
160
Profile data 15b,15c
profile 1~3
sRGB
CMYKOG

Fig.2

Fig.3


First Embodiment Start
S10
Prepare spectral printing model (forward model converter)
S12
Prepare a large number of virtual samples in ink space
S14
Calculate CIELAB values of virtual samples using the spectral printing model
S16
Divide the CIELAB space into a plurality of cells and sort all the samples into the different cells
S20
Prepare a plurality of reference colors
S22
Measure spectral reflectance of reference colors
S26
Prepare Data set for GI
S30
Define evaluation index :
Color Inconstancy Index + Image Quality Index
S35
Calculate evaluation index for each sample and select the best sample in each cell
S40
Create a preliminary ink profile for finer cells using non-uniform interpolation based on selected samples for coarse cells
S45
Create a final ink profile by uniform interpolation based on previous lookup table
S50
Gamut map to produce printer lookup table
End

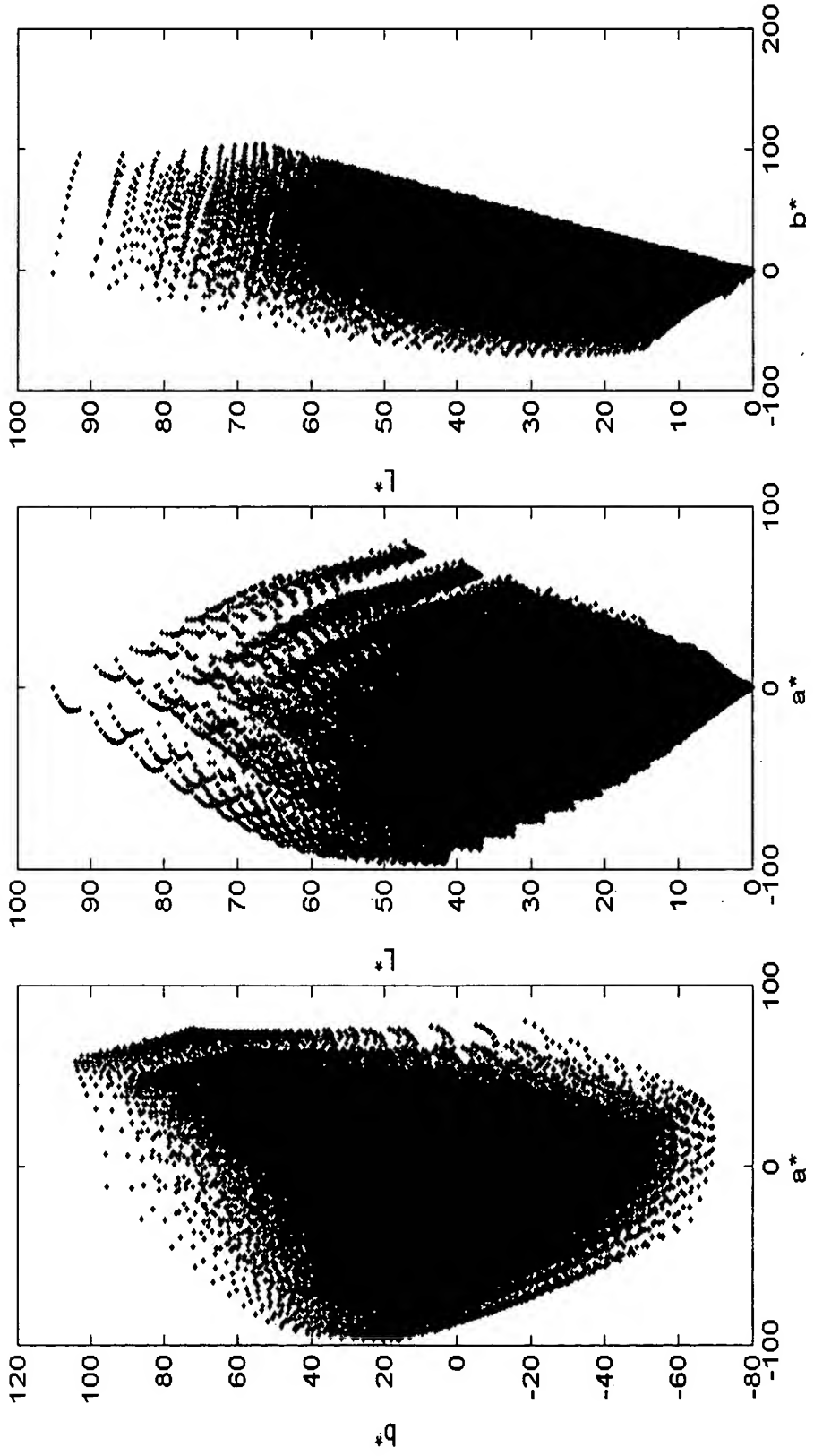


Fig. 4(A)
b*
a*
Fig. 4(B)
L*
a*
Fig. 4(C)
L*
b*

Fig.5

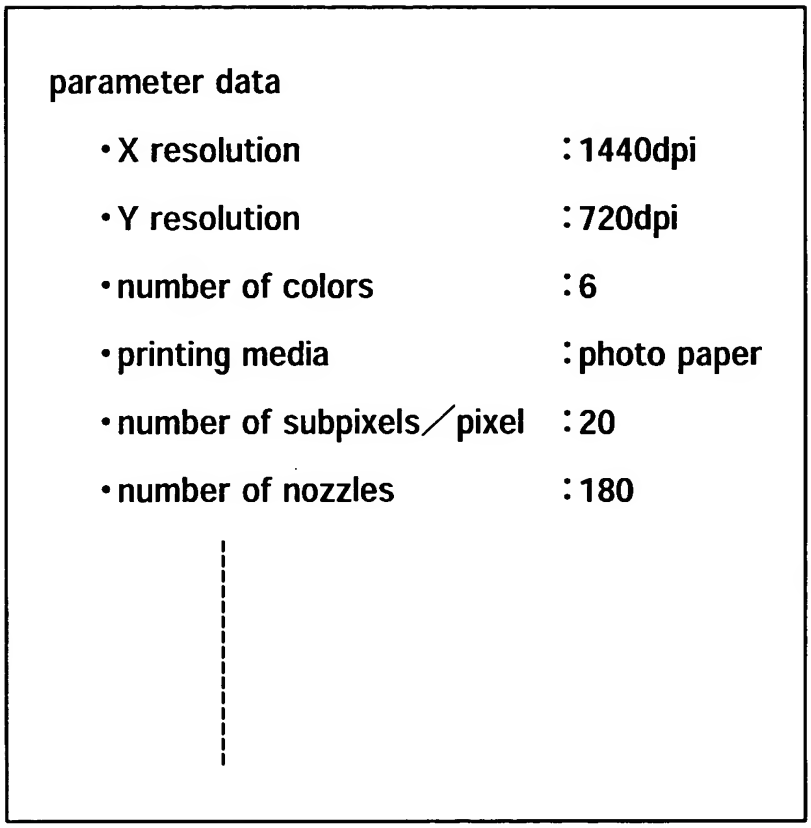

parameter data
• X resolution : 1440dpi
• Y resolution : 720dpi
• number of colors : 6
• printing media : photo paper
• number of subpixels／pixel : 20
• number of nozzles : 180

Fig.6

dot shape data

color	nozzle No	first dot Xsize (Y_0)	first dot Ysize (Y_0)	second dot Xsize (X_1)	second dot Ysize (Y_1)	relative distance Xsize (X_2)	relative distance Ysize (Y_2)
C	#1	46	24	0	0	0	0
	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	#180	42	22	0	0	0	0
M	#1						
	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	#180						
Y	#1						
	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	#180						
K	#1						
	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	#180						
O	#1						
	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	#180						
G	#1						
	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	#180						

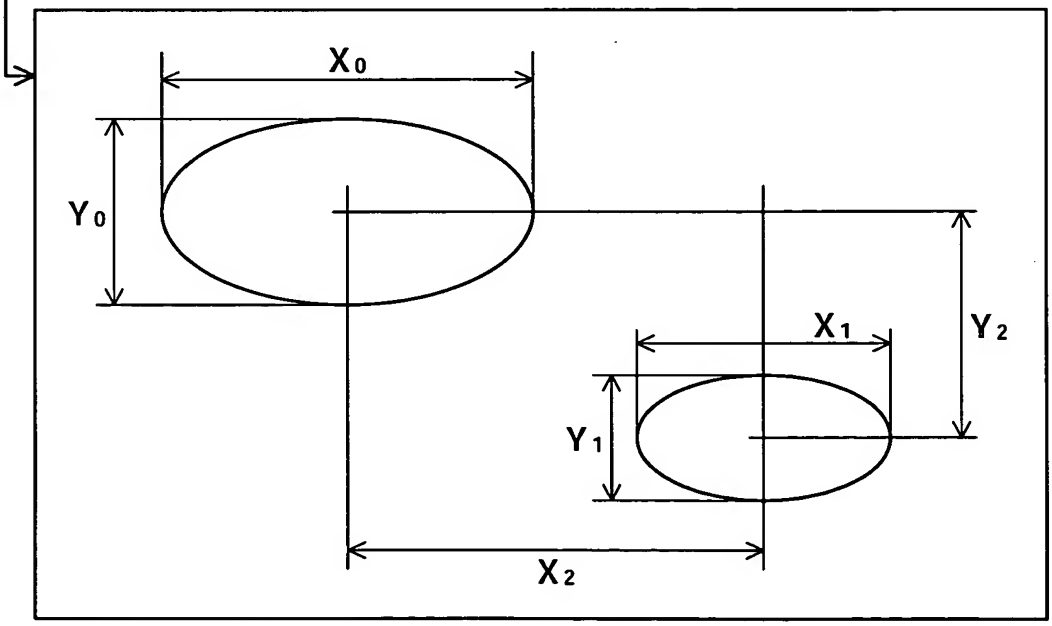
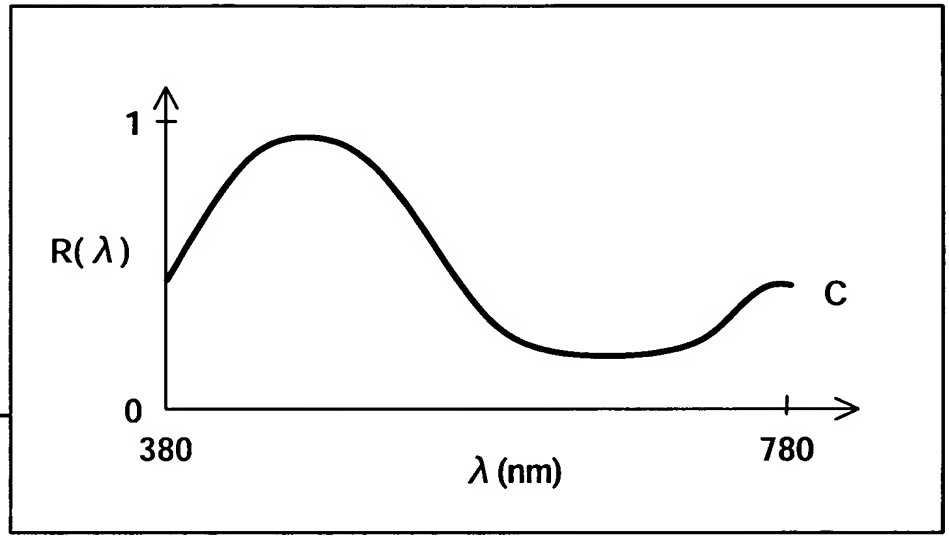


Fig.7



spectral reflectance data

λ	380	390	400	----------	780
C	0.21	0.25	0.384	----------	
M					
Y					
K					
O					
G					
W					

Fig.8

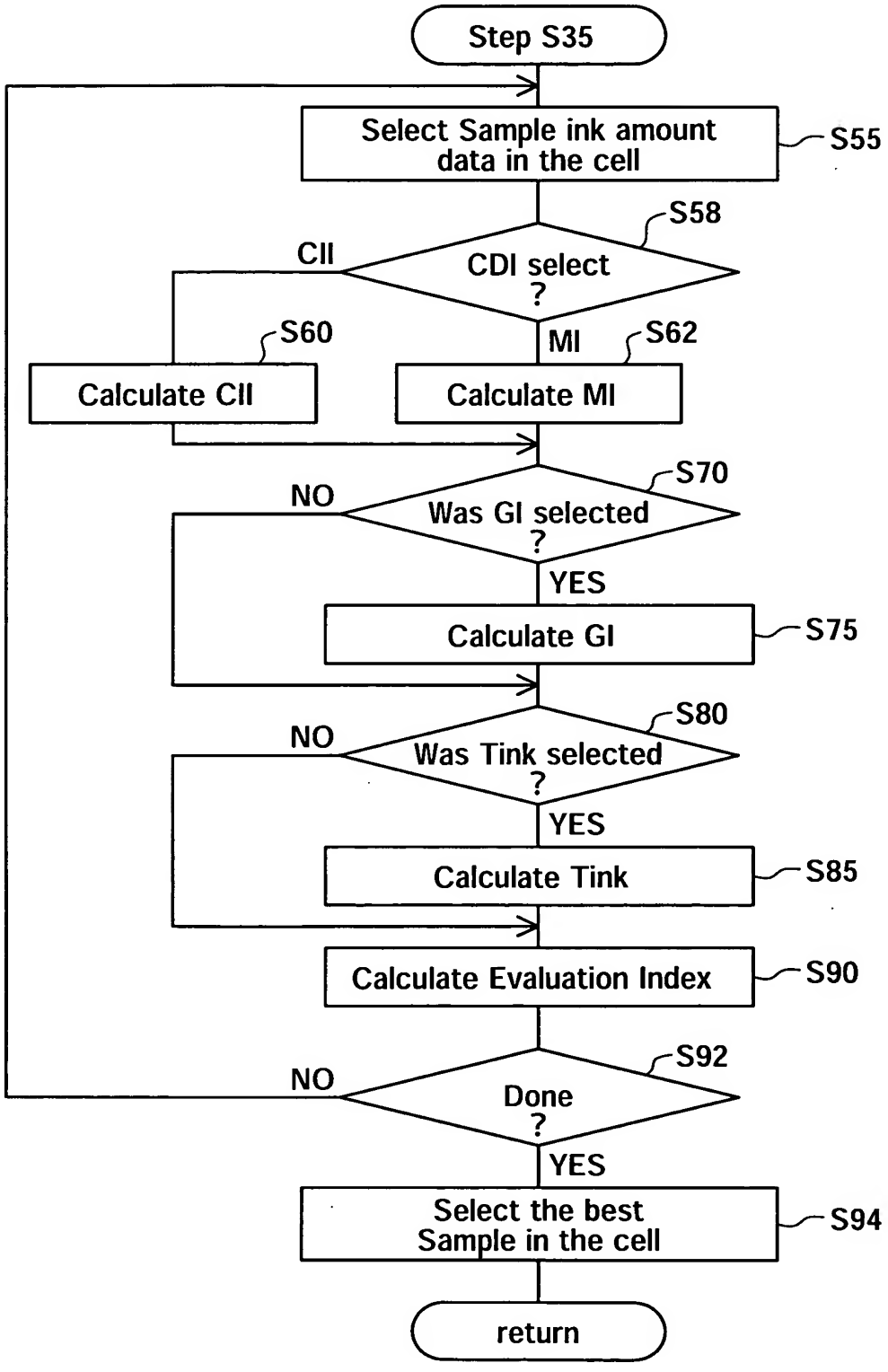

Step S35
Select Sample ink amount data in the cell
S55
S58
CDI select ?
CII
MI
S60
Calculate CII
S62
Calculate MI
S70
Was GI selected ?
NO
YES
Calculate GI
S75
S80
Was Tink selected ?
NO
YES
Calculate Tink
S85
Calculate Evaluation Index
S90
S92
Done ?
NO
YES
Select the best Sample in the cell
S94
return

Fig.9

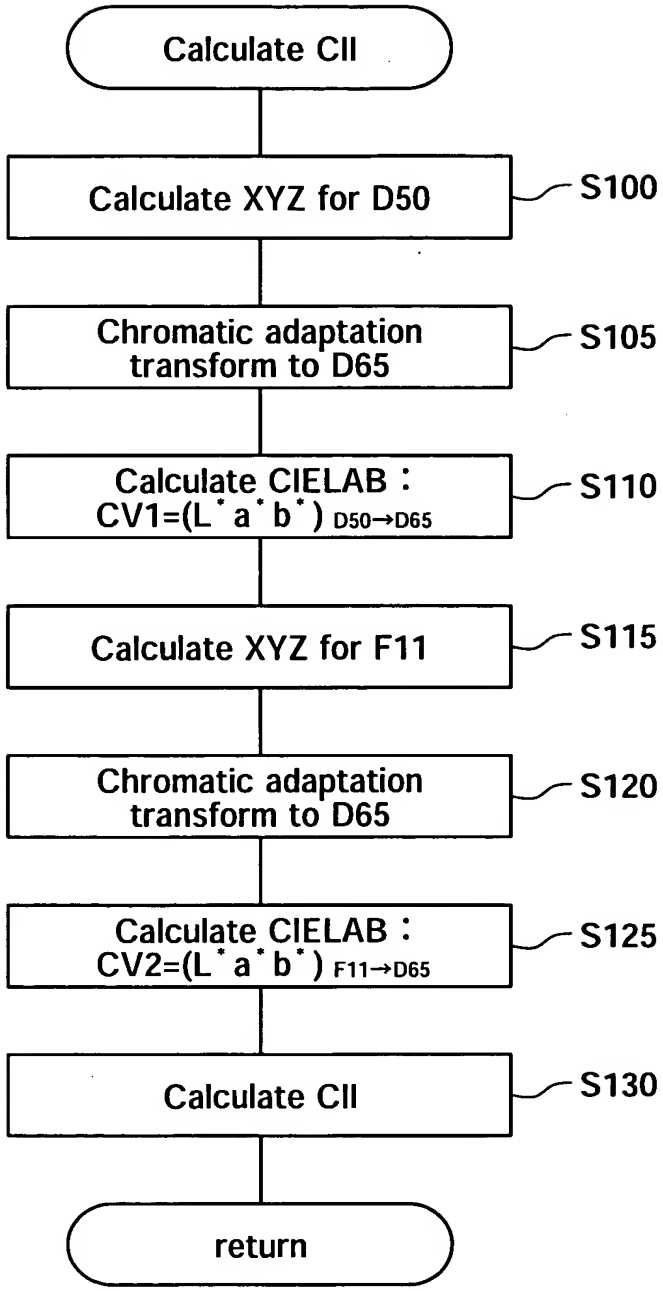

Calculate CII
Calculate XYZ for D50
S100
Chromatic adaptation transform to D65
S105
Calculate CIELAB : CV1=(L* a* b*) D50→D65
S110
Calculate XYZ for F11
S115
Chromatic adaptation transform to D65
S120
Calculate CIELAB : CV2=(L* a* b*) F11→D65
S125
Calculate CII
S130
return

Fig.10

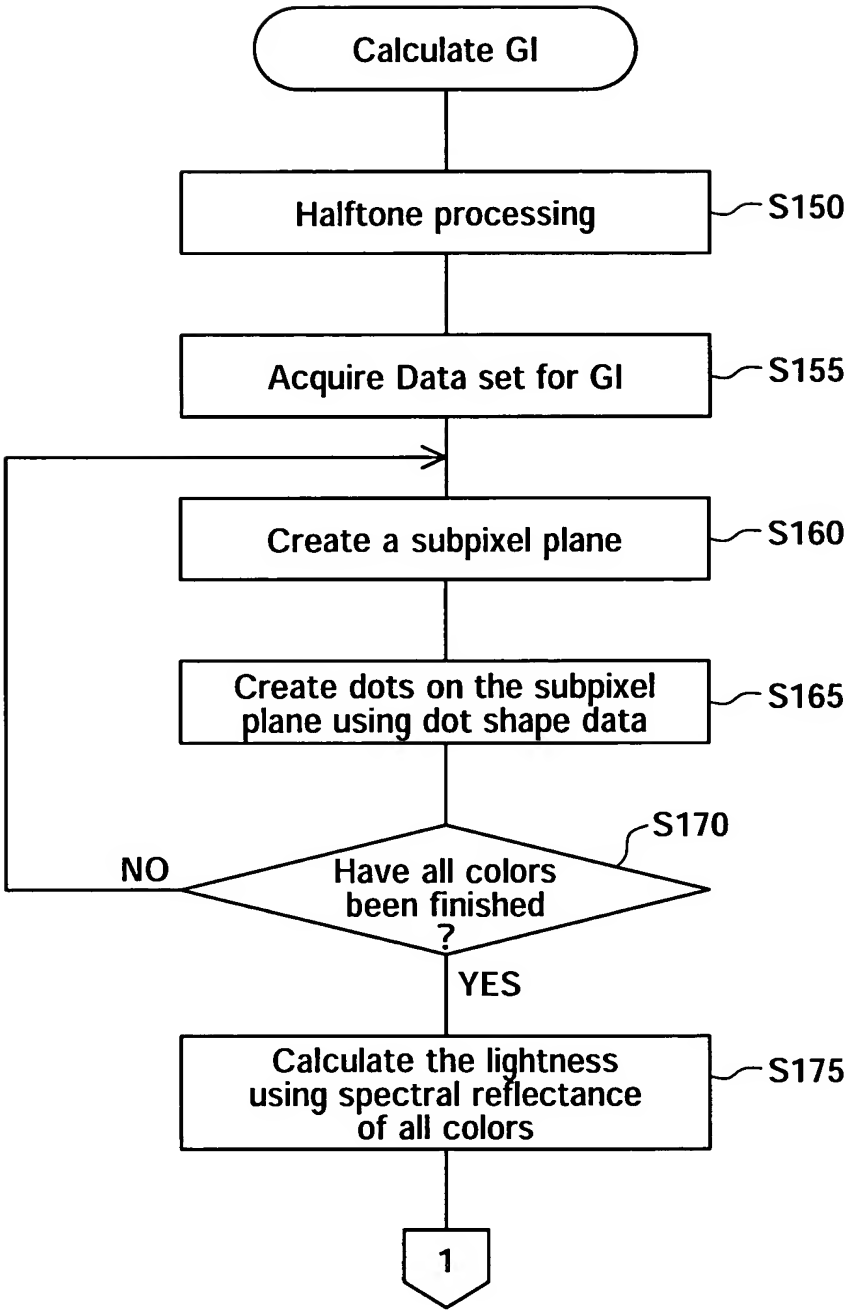
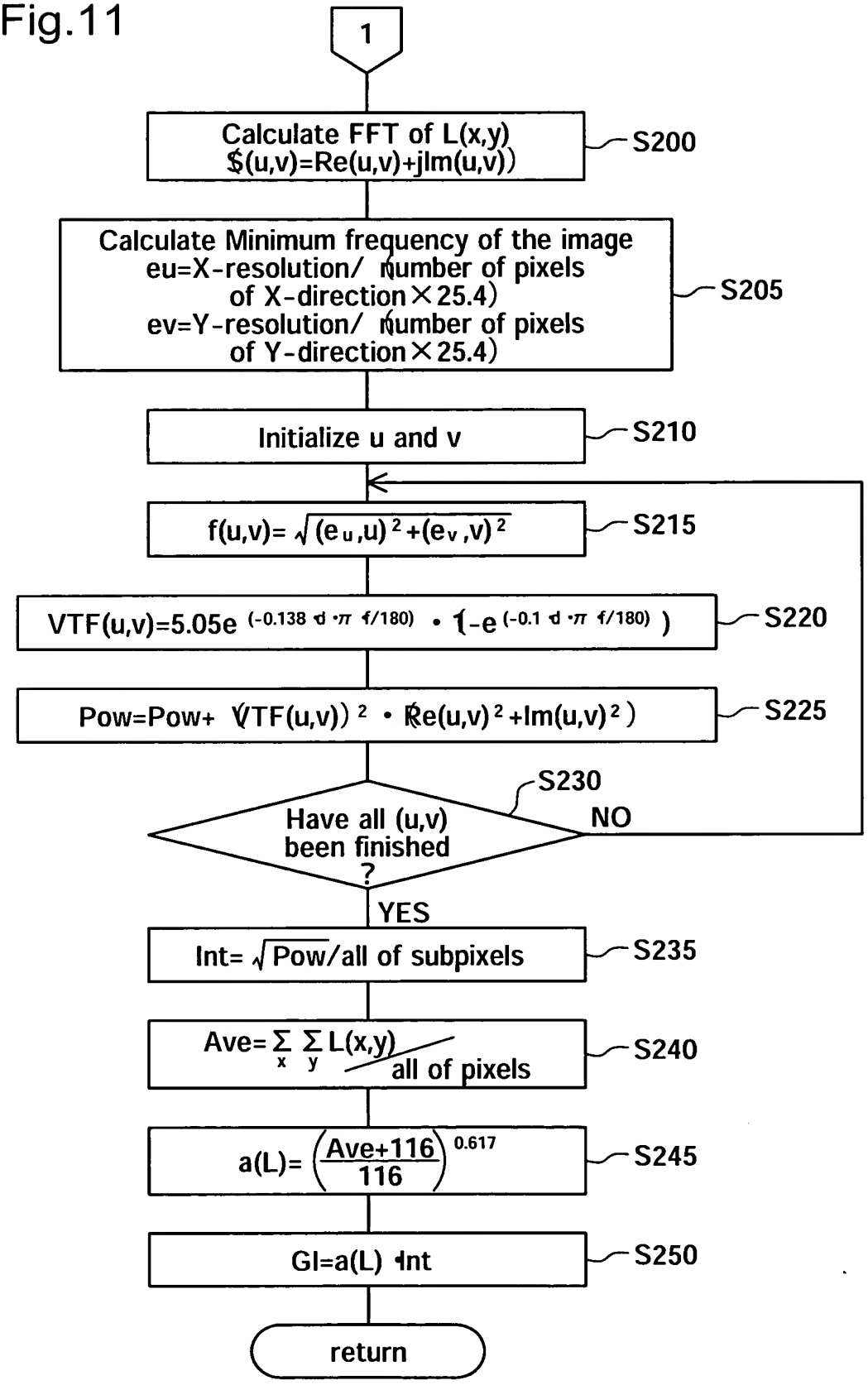

Calculate GI
Halftone processing
S150
Acquire Data set for GI
S155
Create a subpixel plane
S160
Create dots on the subpixel plane using dot shape data
S165
S170
NO
Have all colors been finished ?
YES
Calculate the lightness using spectral reflectance of all colors
S175
1

Fig.11


1
Calculate FFT of L(x,y)
$(u,v)=Re(u,v)+jIm(u,v))
S200
Calculate Minimum frequency of the image
eu=X-resolution/ (number of pixels of X-direction×25.4)
ev=Y-resolution/ (number of pixels of Y-direction×25.4)
S205
Initialize u and v
S210
f(u,v)= √(eu,u)²+(ev,v)²
S215
VTF(u,v)=5.05e (-0.138 d ·π f/180) · (1-e (-0.1 d ·π f/180))
S220
Pow=Pow+ (VTF(u,v))² · (Re(u,v)²+Im(u,v)²)
S225
S230
Have all (u,v) been finished ?
NO
YES
Int= √Pow/all of subpixels
S235
Ave= Σx Σy L(x,y) / all of pixels
S240
a(L)= ((Ave+116)/116)^0.617
S245
GI=a(L) ·Int
S250
return

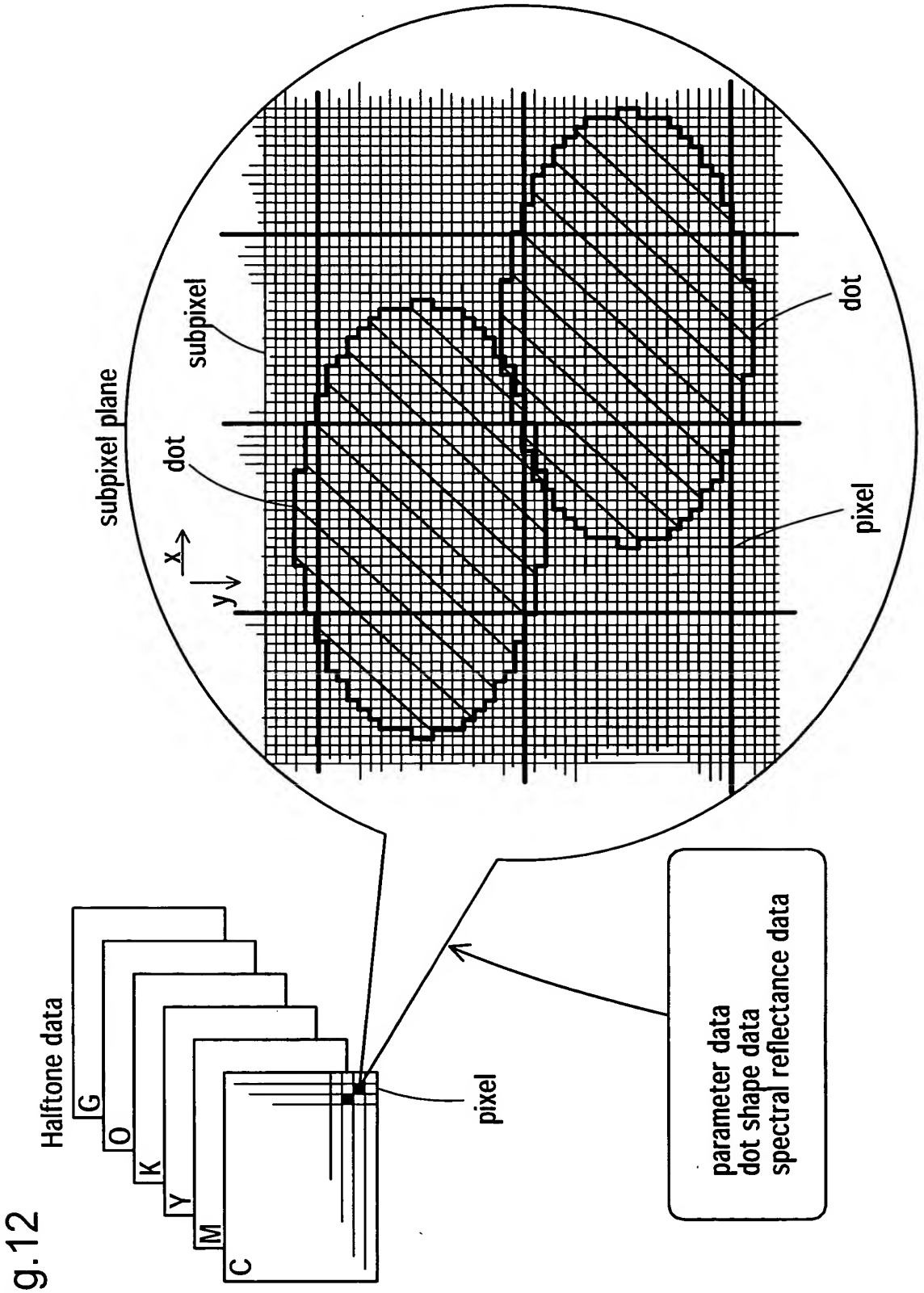

Halftone data
G
O
K
Y
M
C
pixel
parameter data
dot shape data
spectral reflectance data
subpixel plane
subpixel
dot
x
y
dot
pixel

Fig.12

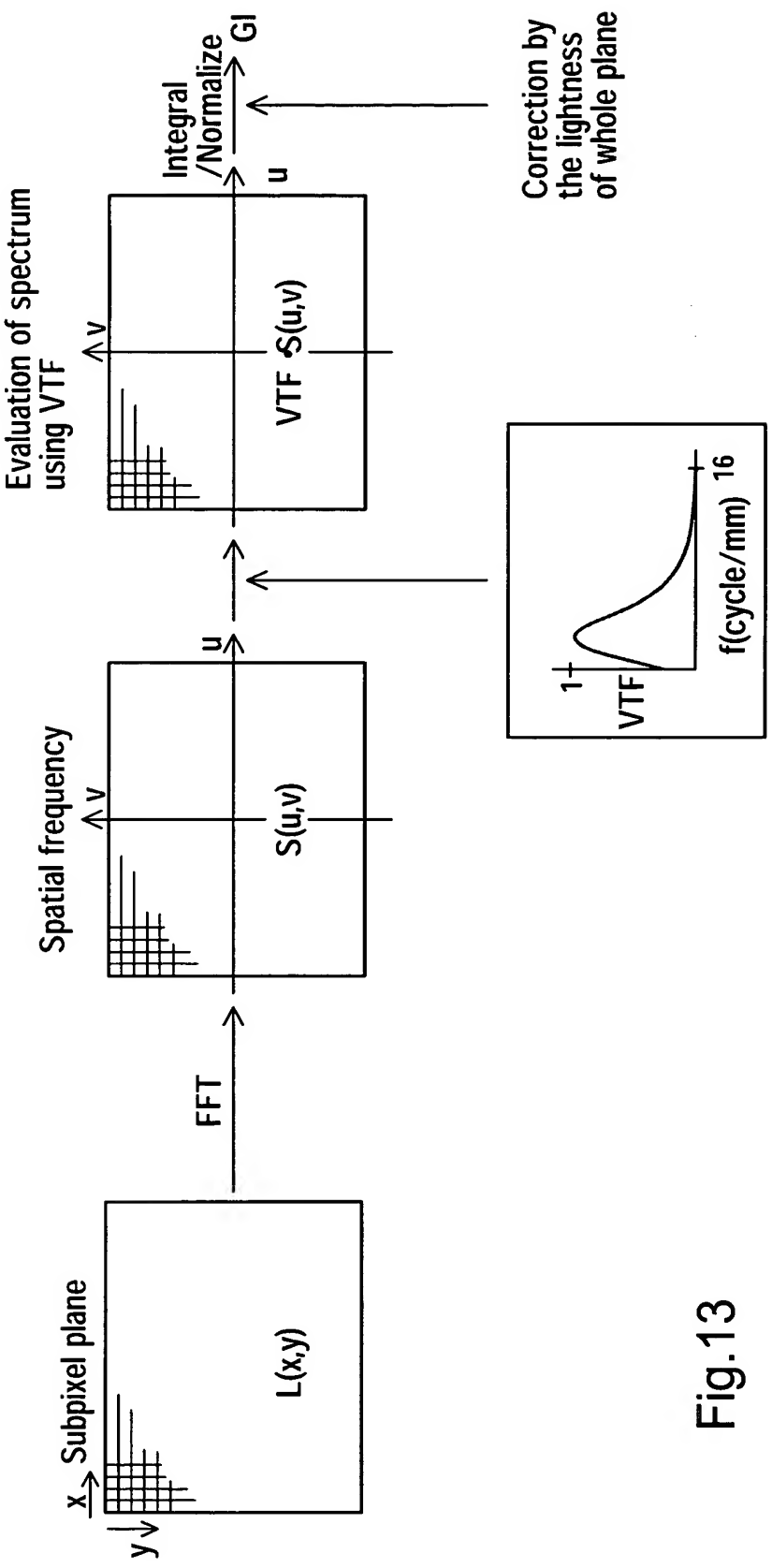

Subpixel plane
x
y
L(x,y)
FFT
Spatial frequency
v
u
S(u,v)
Evaluation of spectrum using VTF
v
u
VTF
S(u,v)
Integral /Normalize
GI
Correction by the lightness of whole plane
1
VTF
f(cycle/mm)
16

Fig.13

Fig.14(A)

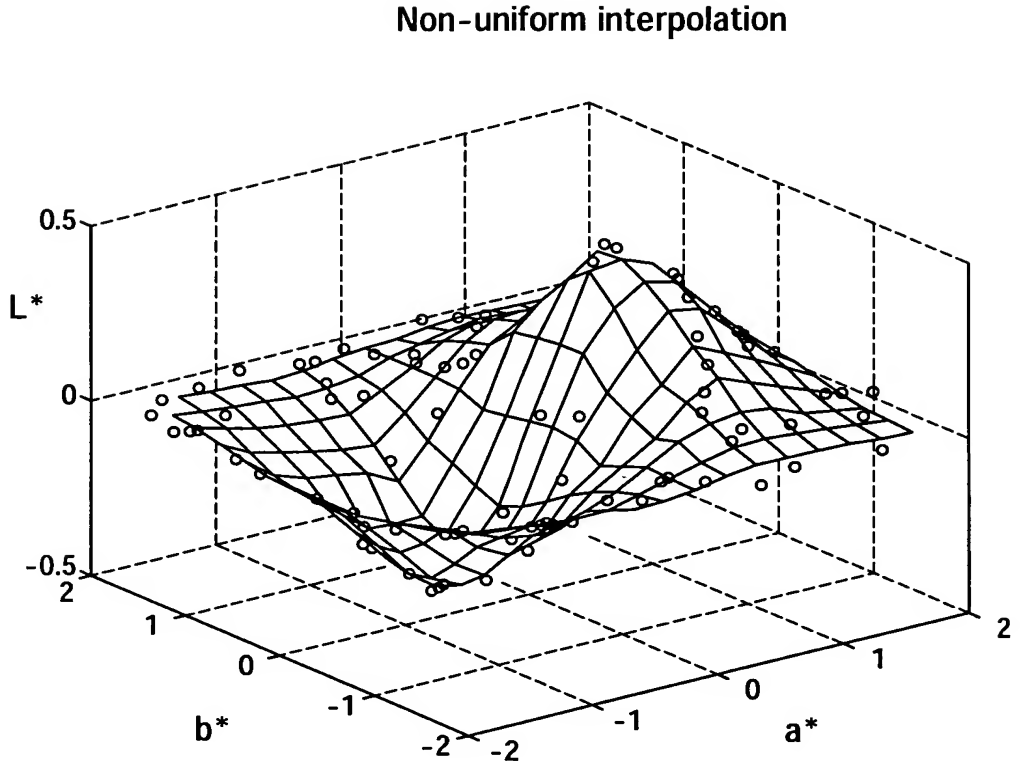


Fig.14(B)

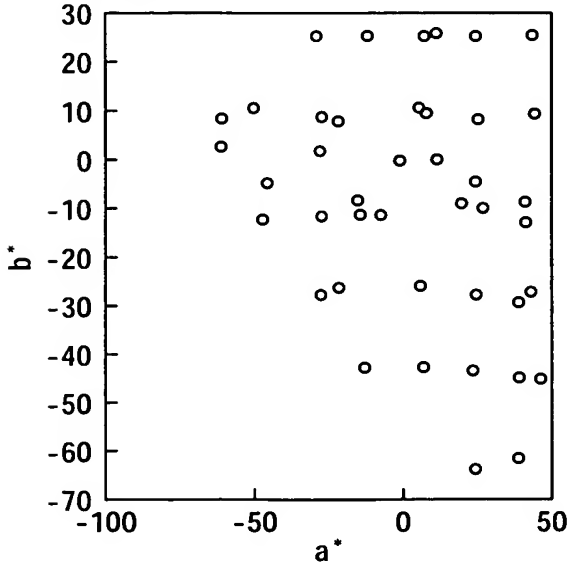


Fig.14(C)

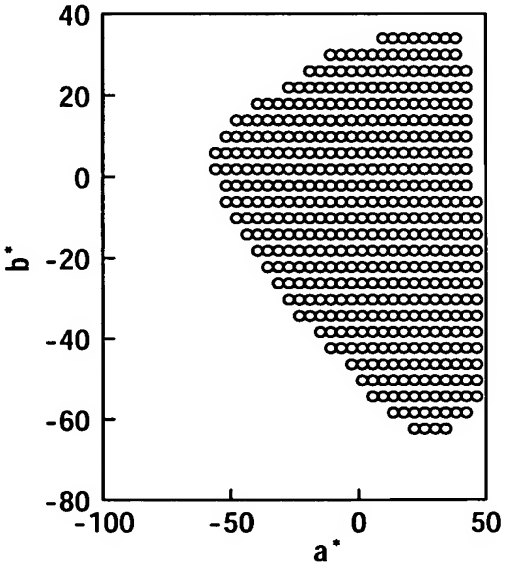


Fig. 15(B)

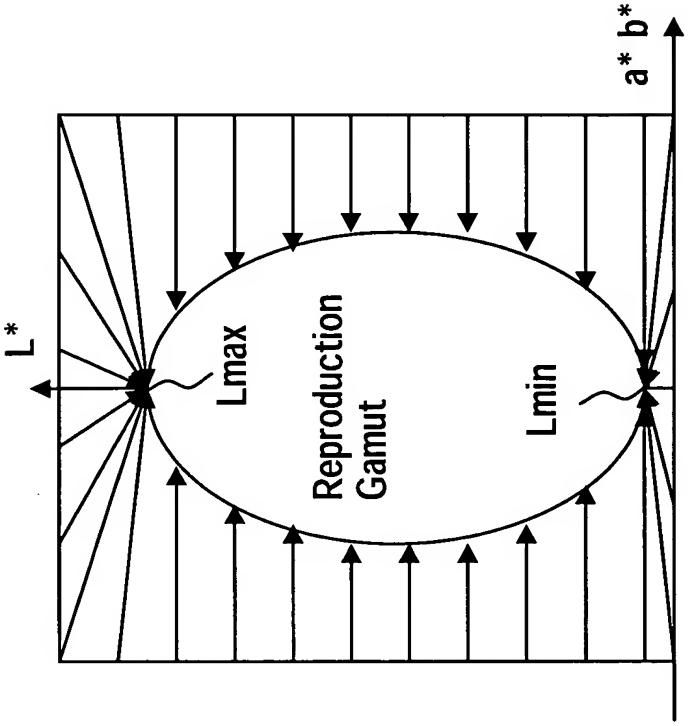


Fig. 15(A)

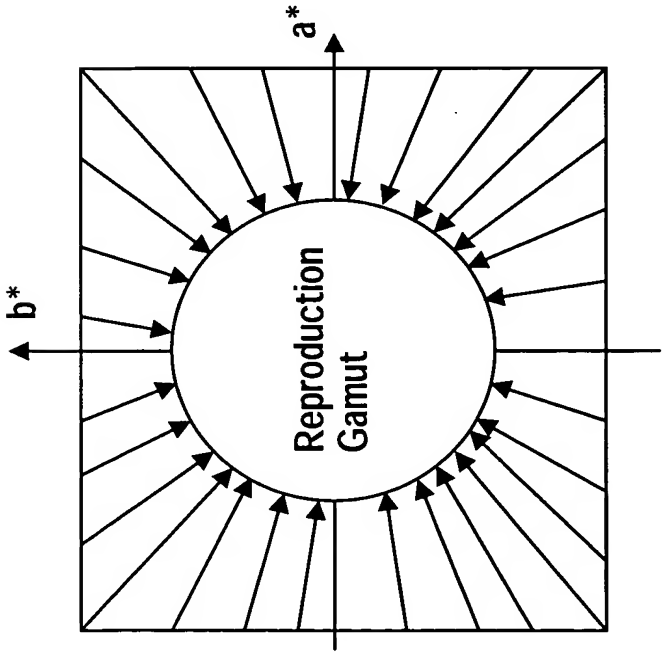
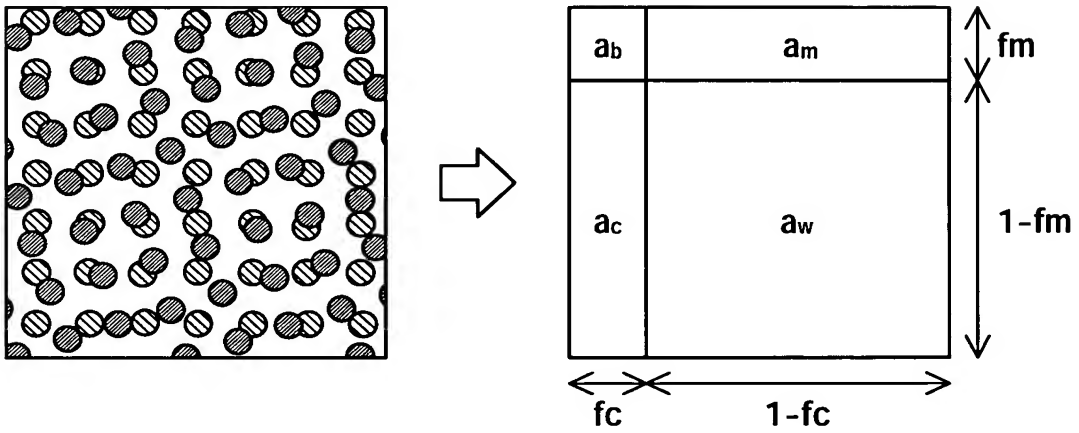


Fig.16(A)

Spectral Neugebauer model

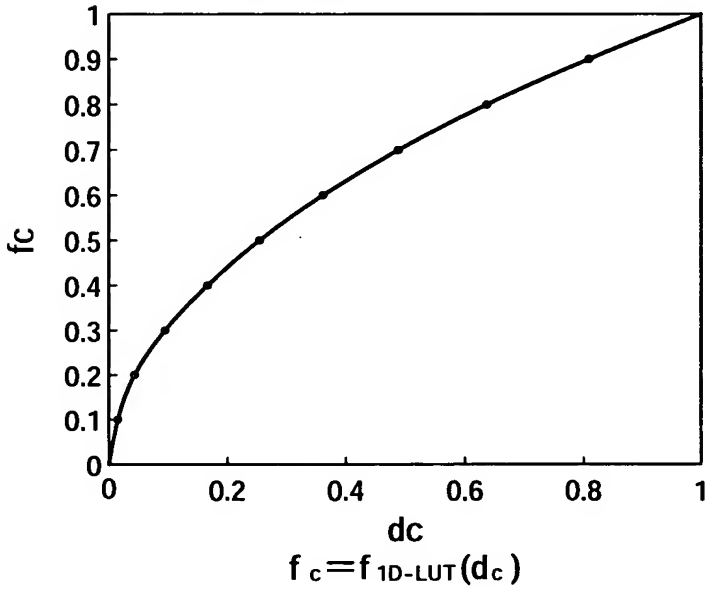


$$R(\lambda)=a_w R_w(\lambda)+a_c R_c(\lambda)+\cdots+a_k R_k(\lambda)$$

$$a_w=(1-f_c)(1-f_m)(1-f_y)$$
$$a_c=f_c(1-f_m)(1-f_y)$$
$$a_m=(1-f_c)f_m(1-f_y)$$
$$a_y=(1-f_c)(1-f_m)f_y$$
$$a_r=(1-f_c)f_m f_y$$
$$a_g=f_c(1-f_m)f_y$$
$$a_b=f_c f_m(1-f_y)$$
$$a_k=f_c f_m f_y$$

Fig.16(B)

Murray-Davies model



$$f_c=f_{1D\text{-}LUT}(d_c)$$

Fig.17(A)

Cell division in
Cellular Yule-Nielsen Spectral Neugebauer Model

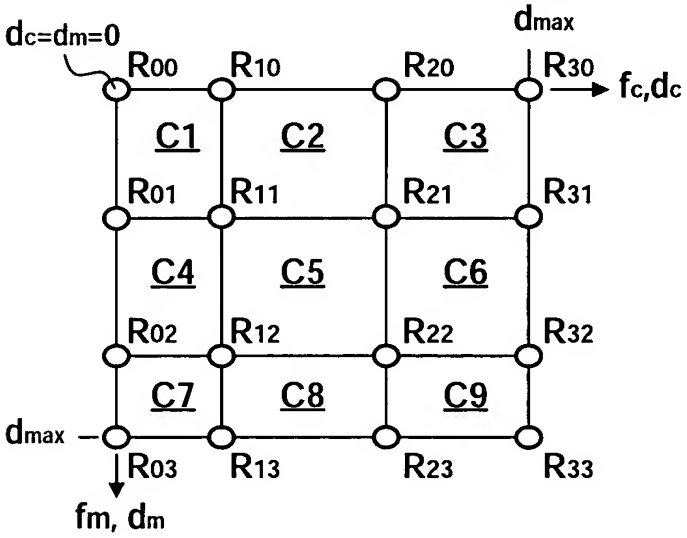


Fig.17(B)

Ink area coverage fc(d)

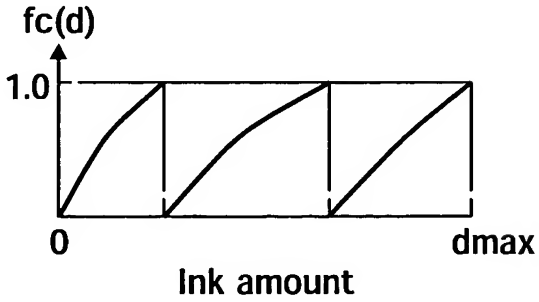
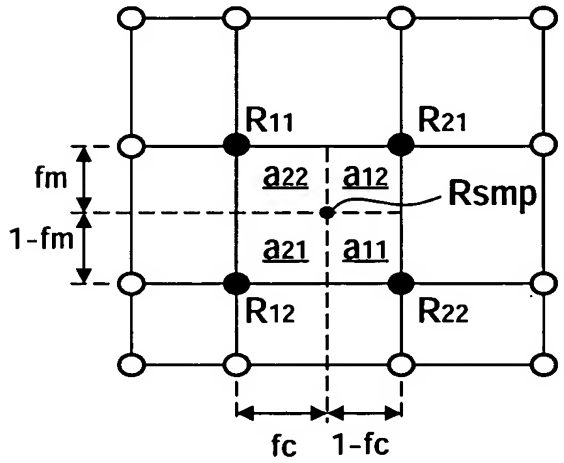


Fig.17(C)

Calculation of Rsmp(λ)



$$Rsmp(\lambda) = \left(\sum a_i R_i(\lambda)^{1/n}\right)^n$$

$$= \left(a_{11}R_{11}(\lambda)^{1/n} + a_{12}R_{12}(\lambda)^{1/n} + a_{21}R_{21}(\lambda)^{1/n} + a_{22}R_{22}(\lambda)^{1/n}\right)^n$$

$$a_{11} = (1 - f_c)(1 - f_m)$$

$$a_{12} = (1 - f_c)\, f_m$$

$$a_{21} = f_c\,(1 - f_m)$$

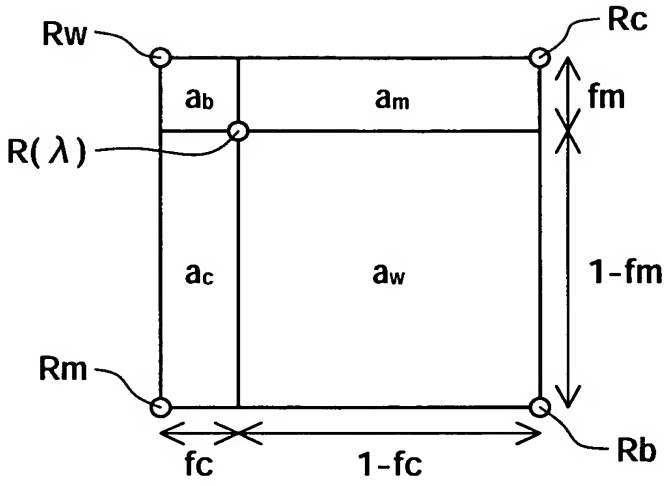
$$a_{22} = f_c\, f_m$$

Fig.18

Selected digital counts and area coverages of every ink for Cellular Yule-Nielsen Spectral Neugebauer Model

	Digital counts of ink amount			
Cyan	0	50	168	255
Magenta	0	56	173	255
Yellow	0	49	162	255
Black	0	56	126	255
Green	0	43	182	255
Orange	0	64	186	255

Fig.19



$$R(\lambda)=\{a_w R_w(\lambda)^{1/n} + a_c R_c(\lambda)^{1/n} + a_m R_m(\lambda)^{1/n} + a_b R_b(\lambda)^{1/n}\}^n$$

$$a_w=(1-f_c)(1-f_m)$$
$$a_c=f_c(1-f_m)$$
$$a_m=(1-f_c)f_m$$
$$a_b=f_c f_m$$

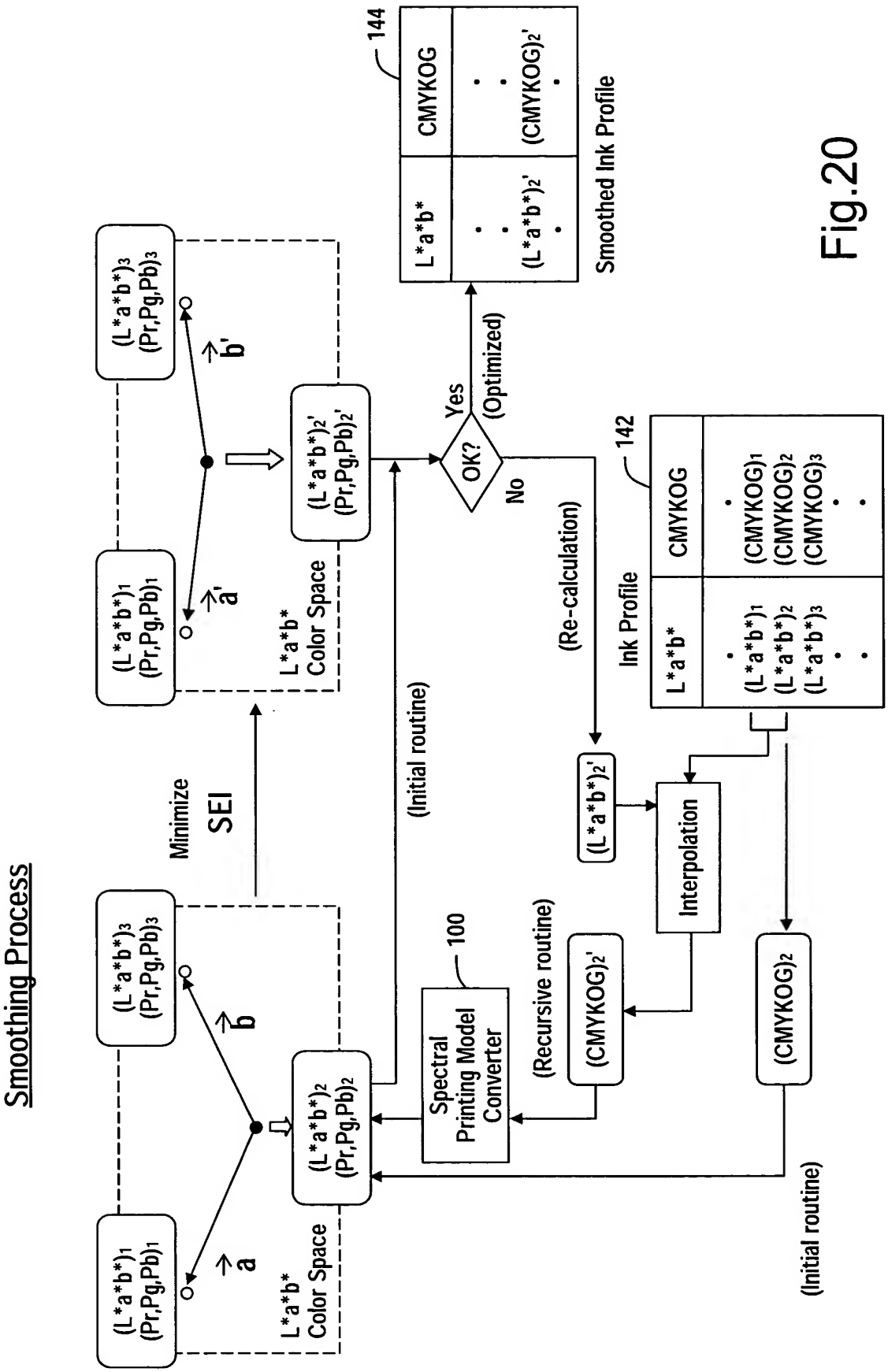
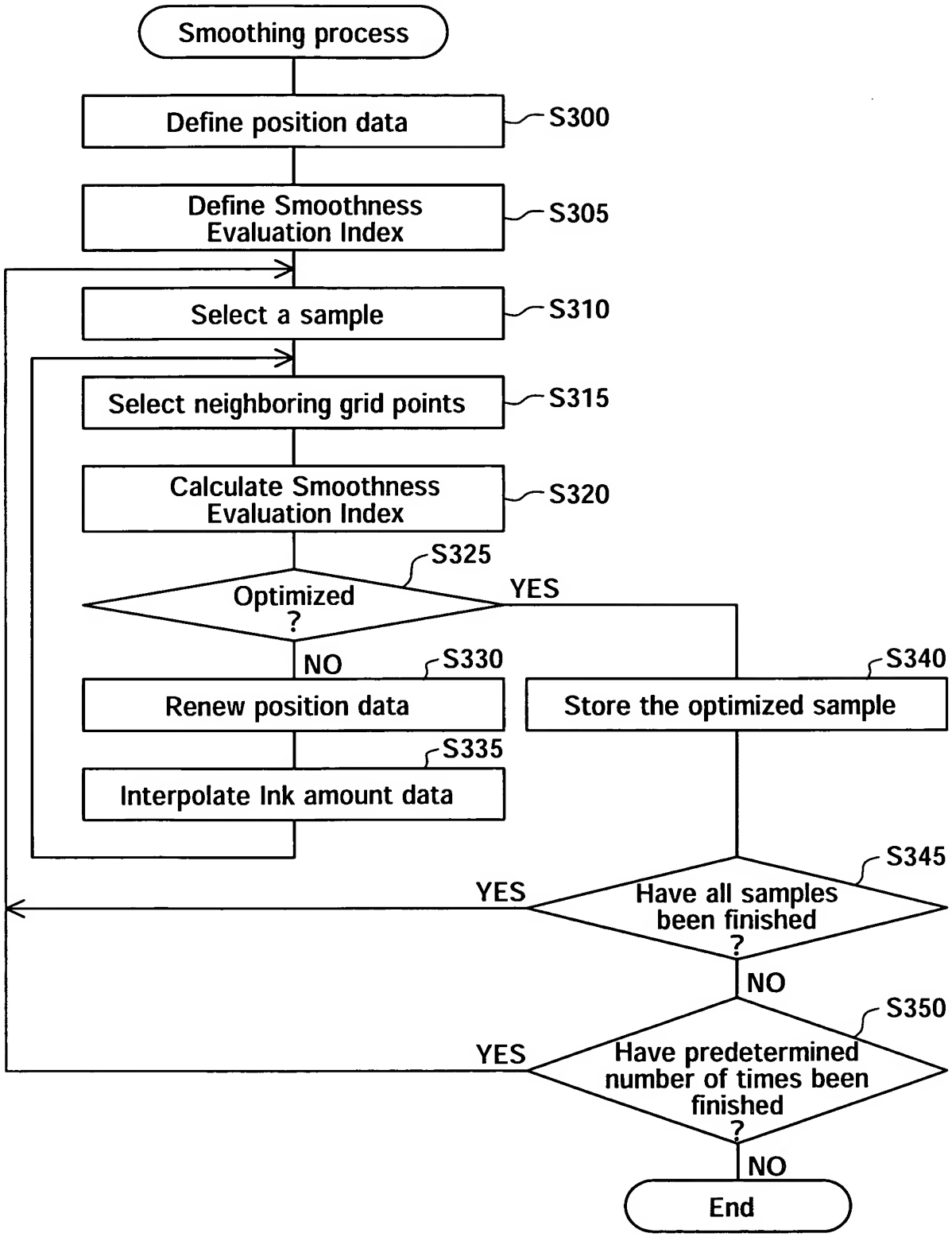

Smoothing Process
(L*a*b*)1 (Pr,Pg,Pb)1
(L*a*b*)3 (Pr,Pg,Pb)3
(L*a*b*)2 (Pr,Pg,Pb)2
L*a*b* Color Space
a
b
Minimize
SEI
a'
b'
(L*a*b*)2' (Pr,Pg,Pb)2'
(Initial routine)
Spectral Printing Model Converter
100
(Recursive routine)
(CMYKOG)2'
(L*a*b*)2'
Interpolation
OK?
Yes
(Optimized)
No
(Re-calculation)
Ink Profile
142
L*a*b*
CMYKOG
(L*a*b*)1 (L*a*b*)2 (L*a*b*)3
(CMYKOG)1 (CMYKOG)2 (CMYKOG)3
144
Smoothed Ink Profile
(L*a*b*)2'
(CMYKOG)2'
(Initial routine)

Fig.20

Fig.21


Smoothing process
Define position data
S300
Define Smoothness Evaluation Index
S305
Select a sample
S310
Select neighboring grid points
S315
Calculate Smoothness Evaluation Index
S320
S325
Optimized ?
YES
NO
S330
Renew position data
S335
Interpolate Ink amount data
S340
Store the optimized sample
S345
Have all samples been finished ?
YES
NO
S350
Have predetermined number of times been finished ?
YES
NO
End

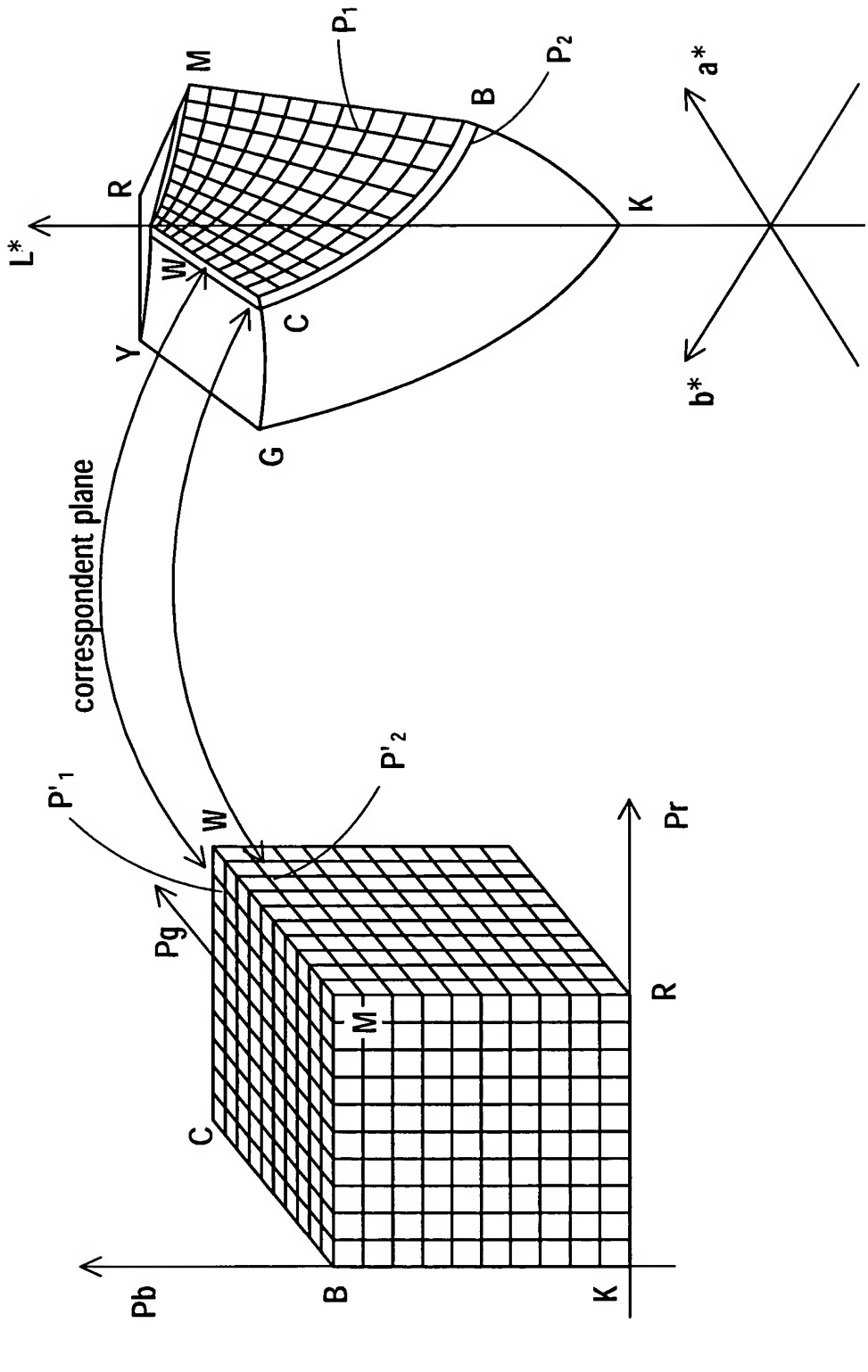
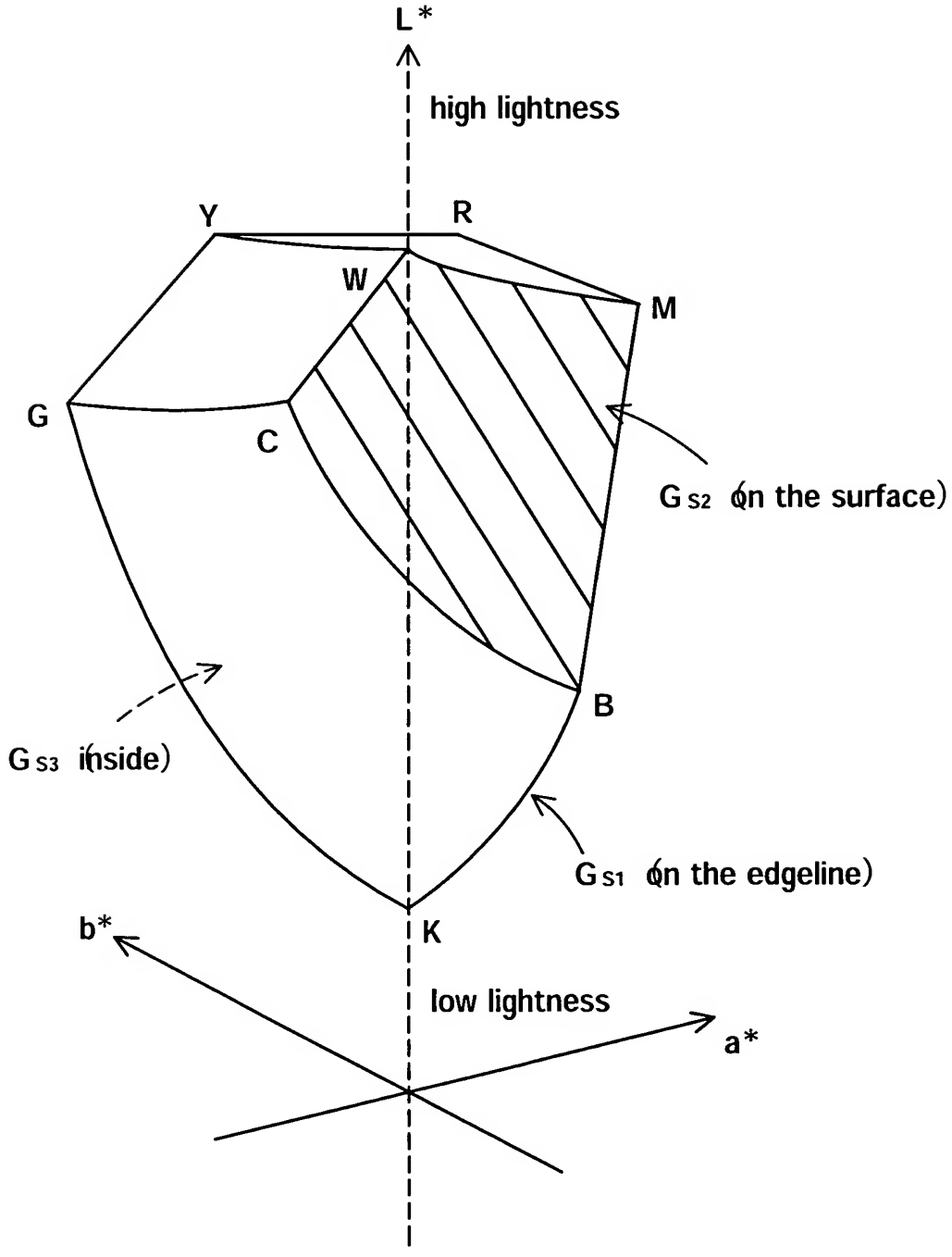


Fig.22

Fig.23


L*
high lightness
Y
R
W
M
G
C
G S2 (on the surface)
B
G S3 (inside)
G S1 (on the edgeline)
K
b*
low lightness
a*

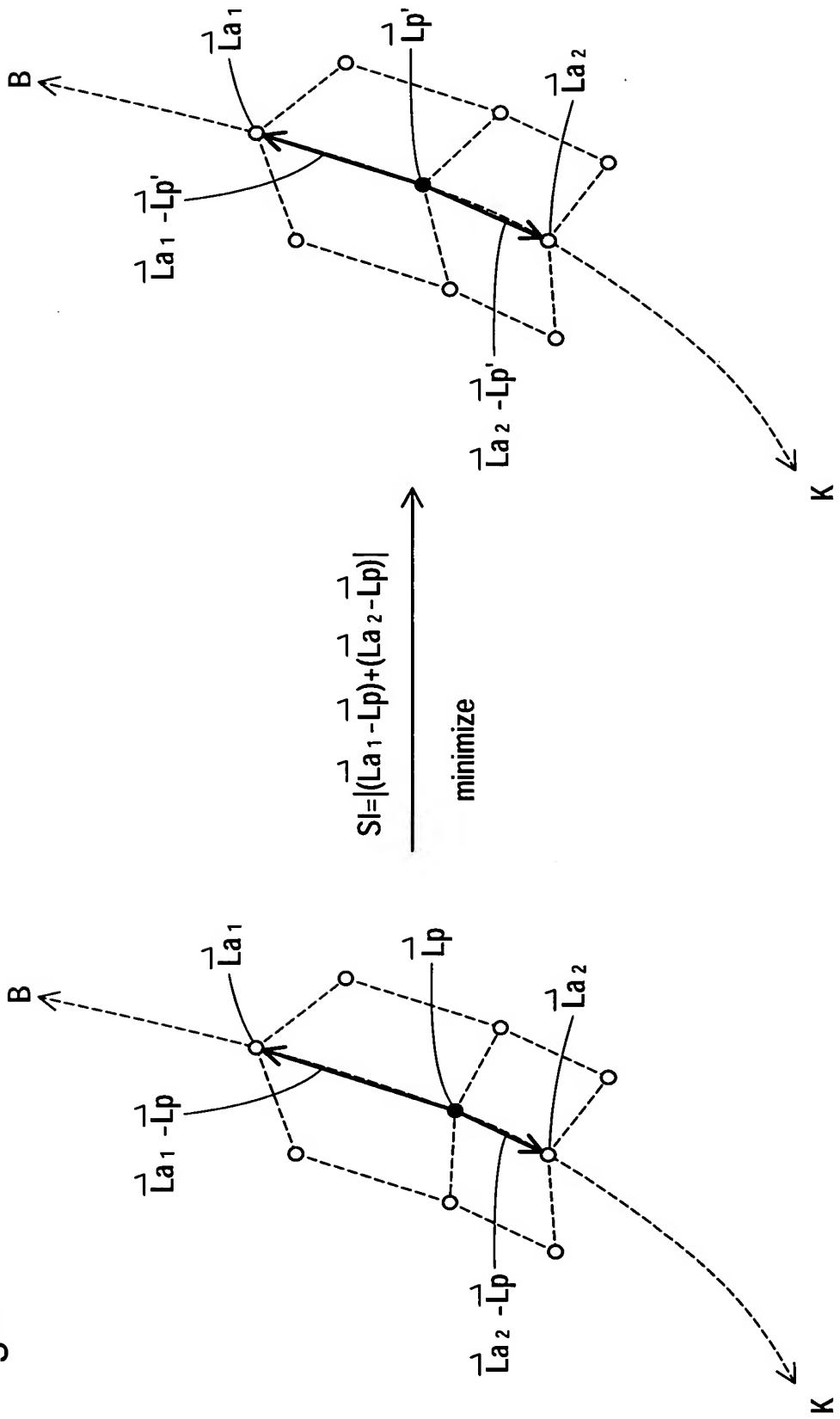

B
K
$\vec{La}_1$
$\vec{Lp}'$
$\vec{La}_2$
$\vec{La}_1 - \vec{Lp}'$
$\vec{La}_2 - \vec{Lp}'$
$SI=|(\vec{La}_1 - \vec{Lp}) + (\vec{La}_2 - \vec{Lp})|$
minimize
B
K
$\vec{La}_1$
$\vec{Lp}$
$\vec{La}_2$
$\vec{La}_1 - \vec{Lp}$
$\vec{La}_2 - \vec{Lp}$

Fig.24

Fig.25

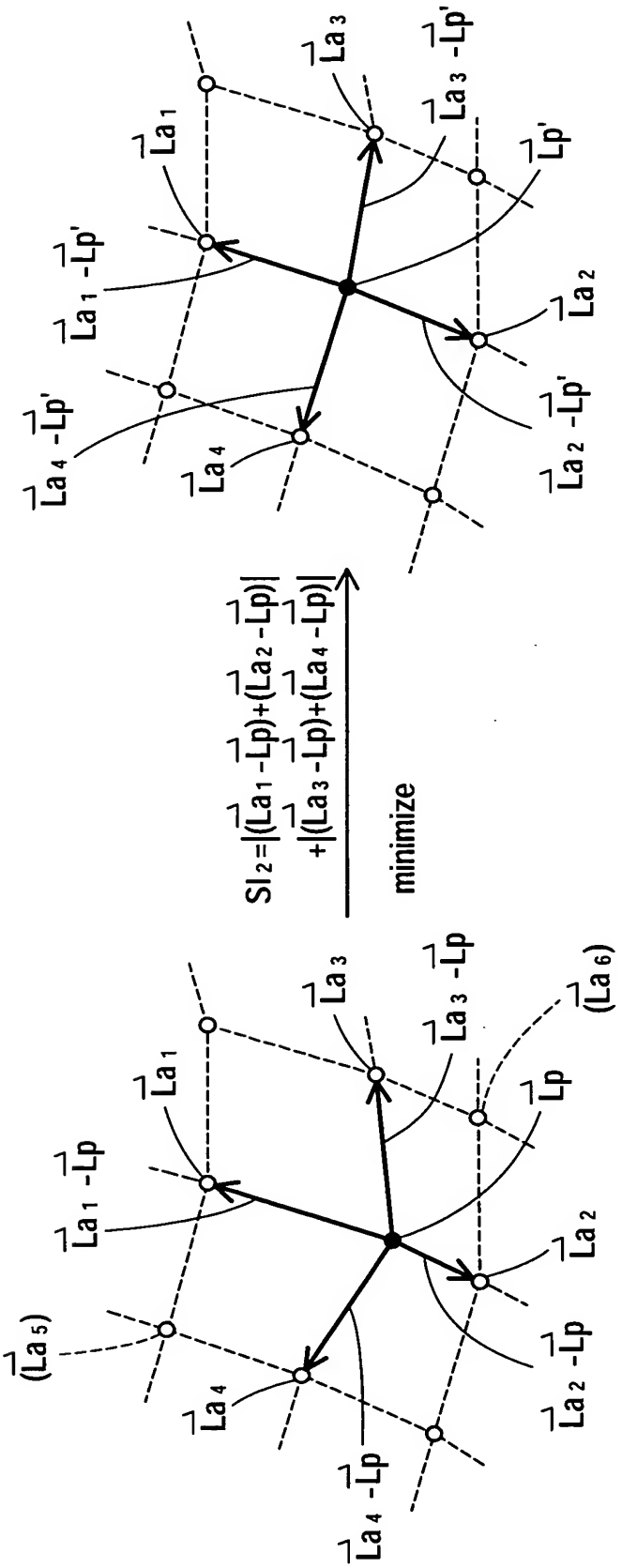
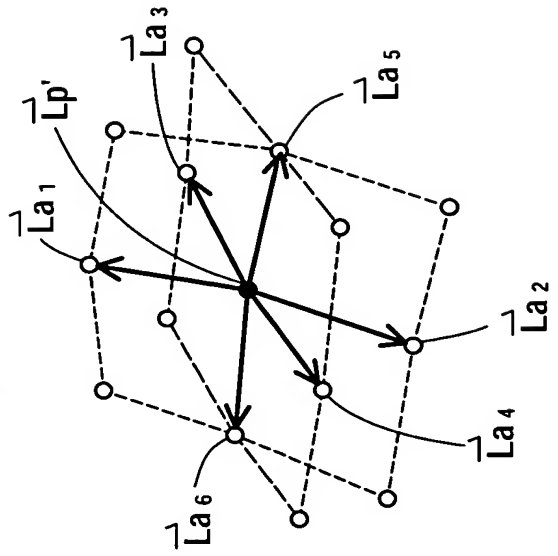

$\vec{La}_1$
$\vec{La}_1 - \vec{Lp}'$
$\vec{La}_3$
$\vec{La}_3 - \vec{Lp}'$
$\vec{Lp}'$
$\vec{La}_4 - \vec{Lp}'$
$\vec{La}_4$
$\vec{La}_2$
$\vec{La}_2 - \vec{Lp}'$
$SI_2 = |(\vec{La}_1 - \vec{Lp}) + (\vec{La}_2 - \vec{Lp})| + |(\vec{La}_3 - \vec{Lp}) + (\vec{La}_4 - \vec{Lp})|$
minimize
$(\vec{La}_5)$
$\vec{La}_1$
$\vec{La}_1 - \vec{Lp}$
$\vec{La}_3$
$\vec{La}_3 - \vec{Lp}$
$(\vec{La}_6)$
$\vec{Lp}$
$\vec{La}_4$
$\vec{La}_4 - \vec{Lp}$
$\vec{La}_2$
$\vec{La}_2 - \vec{Lp}$

Fig.26



$$SI_3 = |(\vec{La}_1 - \vec{Lp}) + (\vec{La}_2 - \vec{Lp})| + |(\vec{La}_3 - \vec{Lp}) + (\vec{La}_4 - \vec{Lp})| + |(\vec{La}_5 - \vec{Lp}) + (\vec{La}_6 - \vec{Lp})| \rightarrow \text{minimize}$$

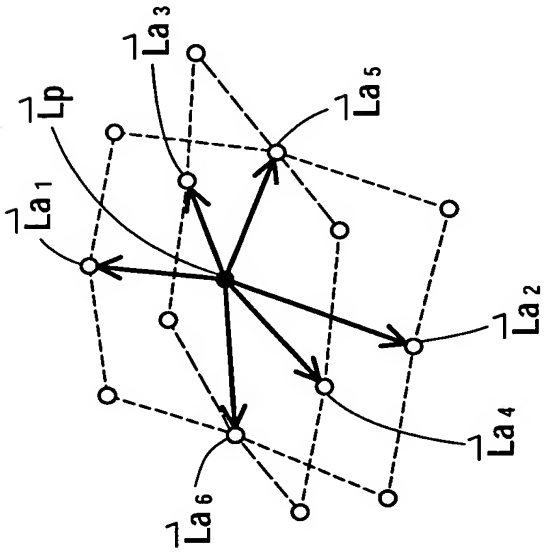
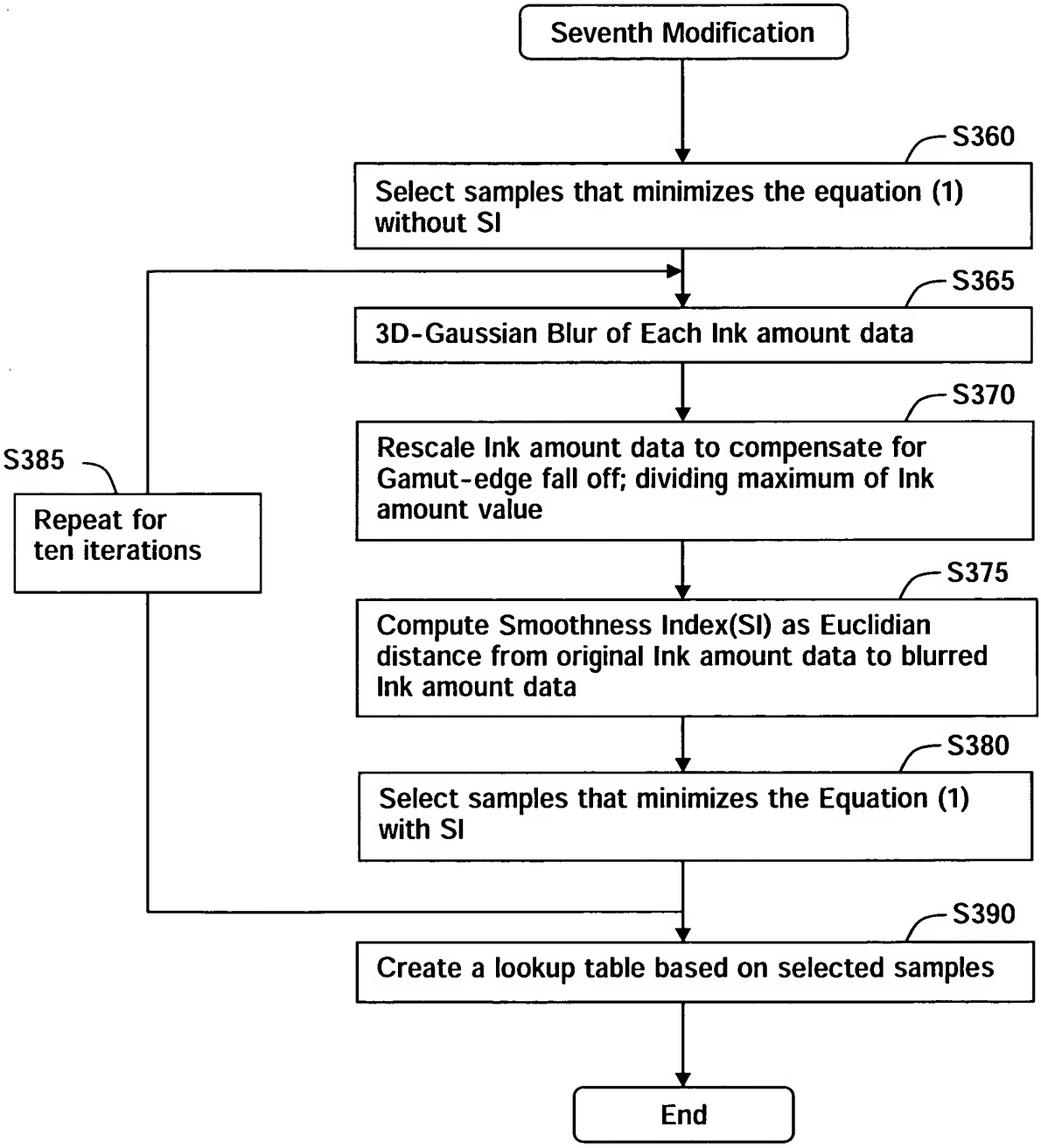


Fig.27


Seventh Modification
S360
Select samples that minimizes the equation (1) without SI
S365
3D-Gaussian Blur of Each Ink amount data
S370
Rescale Ink amount data to compensate for Gamut-edge fall off; dividing maximum of Ink amount value
S375
Compute Smoothness Index(SI) as Euclidian distance from original Ink amount data to blurred Ink amount data
S380
Select samples that minimizes the Equation (1) with SI
S385
Repeat for ten iterations
S390
Create a lookup table based on selected samples
End

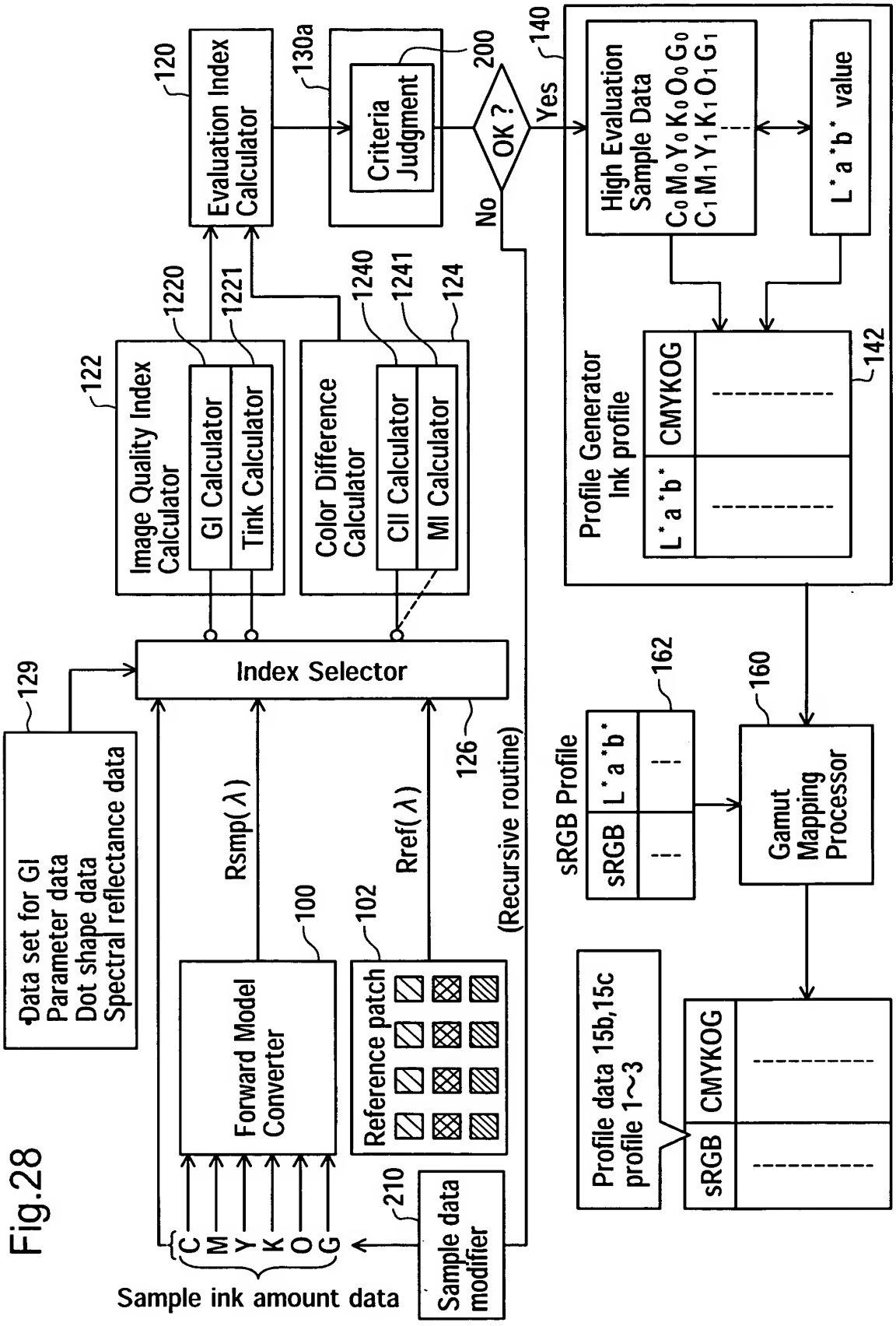

Data set for GI
Parameter data
Dot shape data
Spectral reflectance data
129
Index Selector
126
(Recursive routine)
Rsmp(λ)
Rref(λ)
Forward Model Converter
100
Reference patch
102
C
M
Y
K
O
G
Sample ink amount data
210
Sample data modifier
Image Quality Index Calculator
122
GI Calculator
1220
Tink Calculator
1221
Color Difference Calculator
CII Calculator
1240
MI Calculator
1241
124
Evaluation Index Calculator
120
Criteria Judgment
130a
200
OK ?
No
Yes
140
High Evaluation Sample Data
C0 M0 Y0 K0 O0 G0
C1 M1 Y1 K1 O1 G1
L* a* b* value
Profile Generator Ink profile
L* a* b*
CMYKOG
142
sRGB Profile
sRGB
L* a* b*
162
Gamut Mapping Processor
160
Profile data 15b,15c
profile 1~3
sRGB
CMYKOG

Fig.28

Fig.29

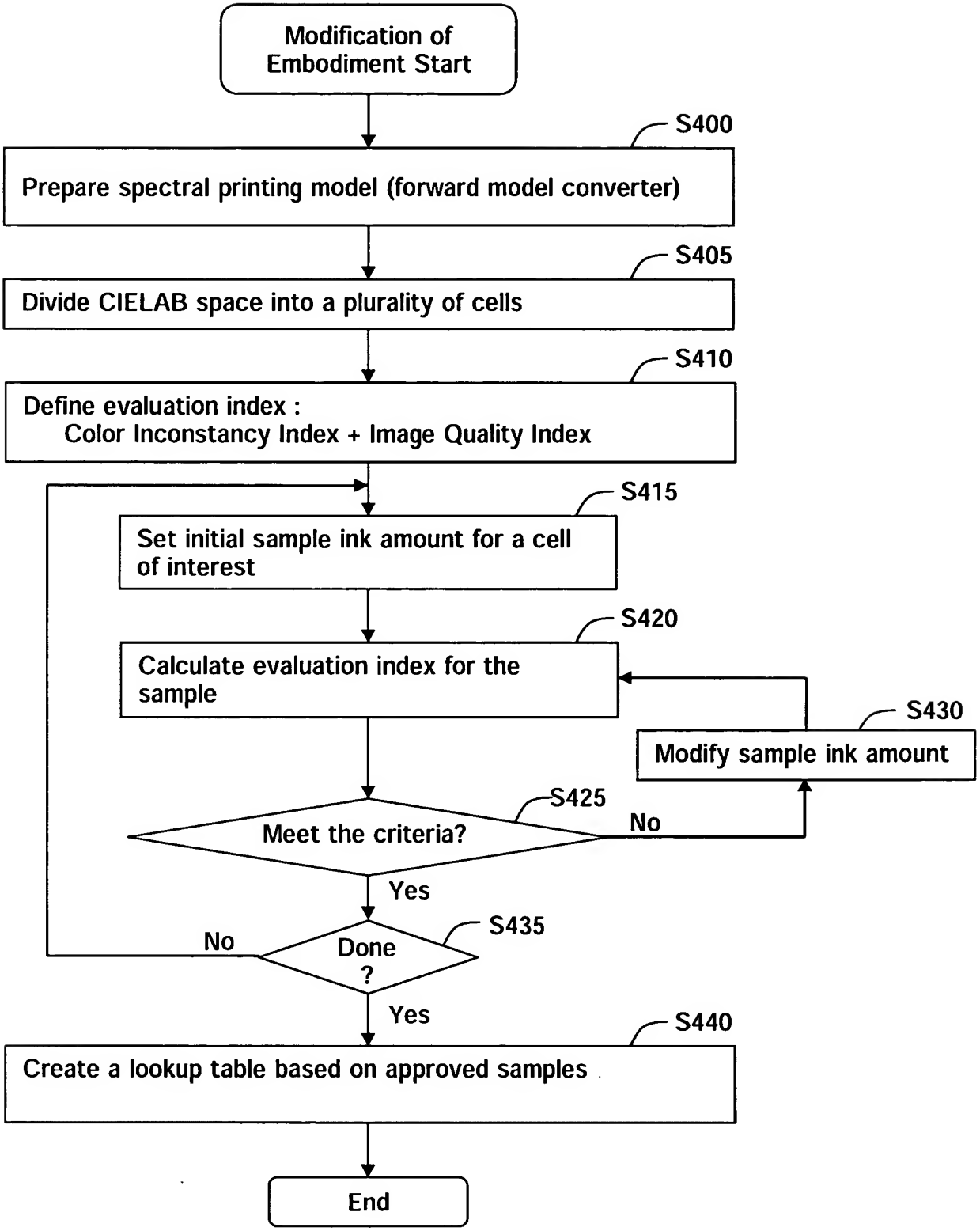

Modification of Embodiment Start
S400
Prepare spectral printing model (forward model converter)
S405
Divide CIELAB space into a plurality of cells
S410
Define evaluation index :
Color Inconstancy Index + Image Quality Index
S415
Set initial sample ink amount for a cell of interest
S420
Calculate evaluation index for the sample
S430
Modify sample ink amount
S425
Meet the criteria?
No
Yes
S435
No
Done ?
Yes
S440
Create a lookup table based on approved samples
End

Fig.30

dot position data (nozzle error)

		nozzle No				
		#1	#2	#3	----------	#180
C	X	0	2	0	----------	0
	Y	0	1	1	----------	1
M	X					
	Y					
Y	X					
	Y					
K	X					
	Y					
O	X					
	Y					
G	X					
	Y					

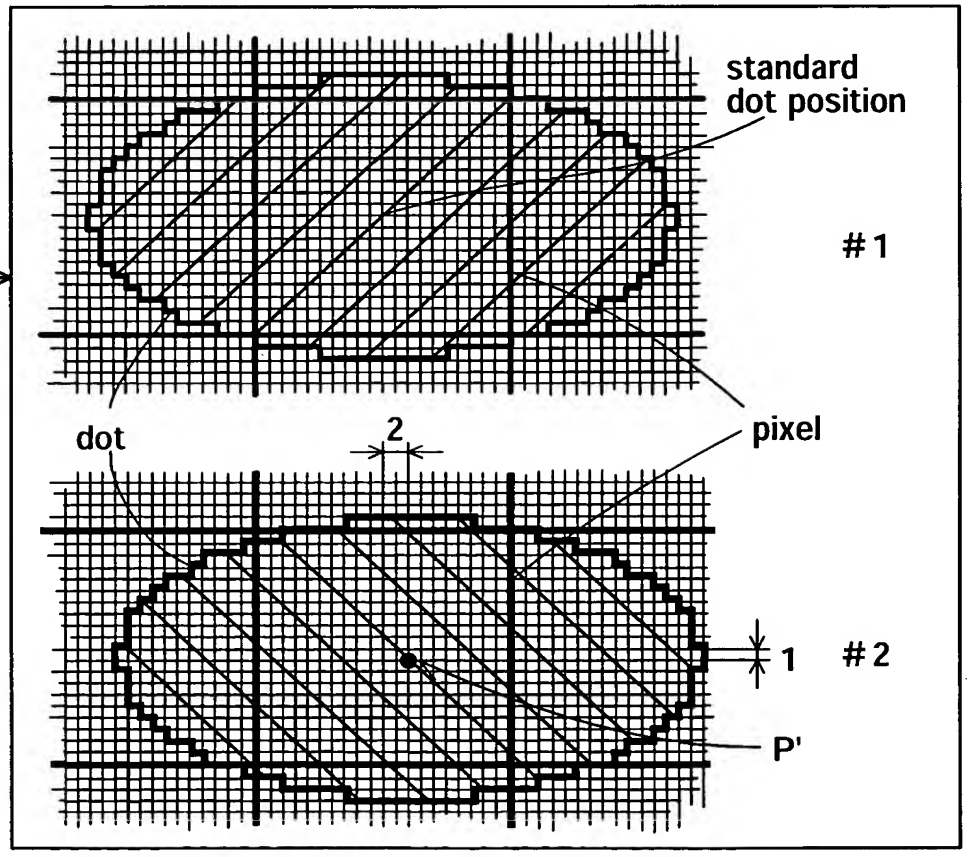
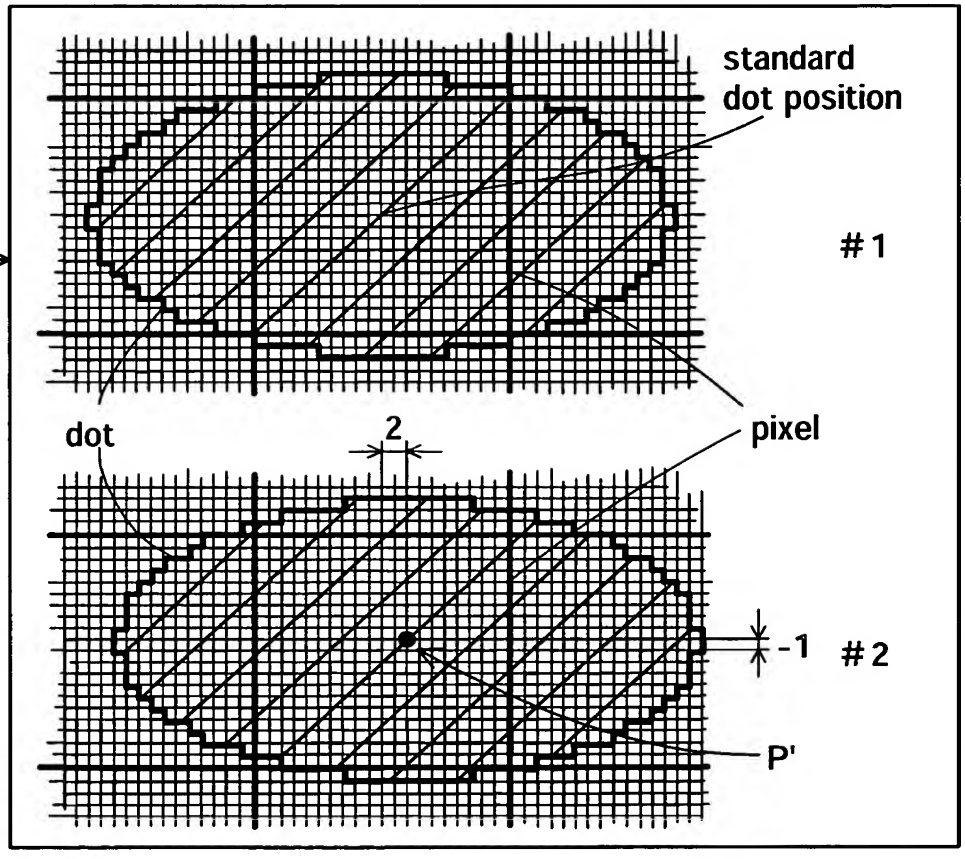


Fig.31

dot position data (feed error)

		path No				
		#1	#2	#3	----------	#N
C	X	0	2	0	----------	0
	Y	0	-1	-1	----------	1
M	X					
	Y					
Y	X					
	Y					
K	X					
	Y					
O	X					
	Y					
G	X					
	Y					



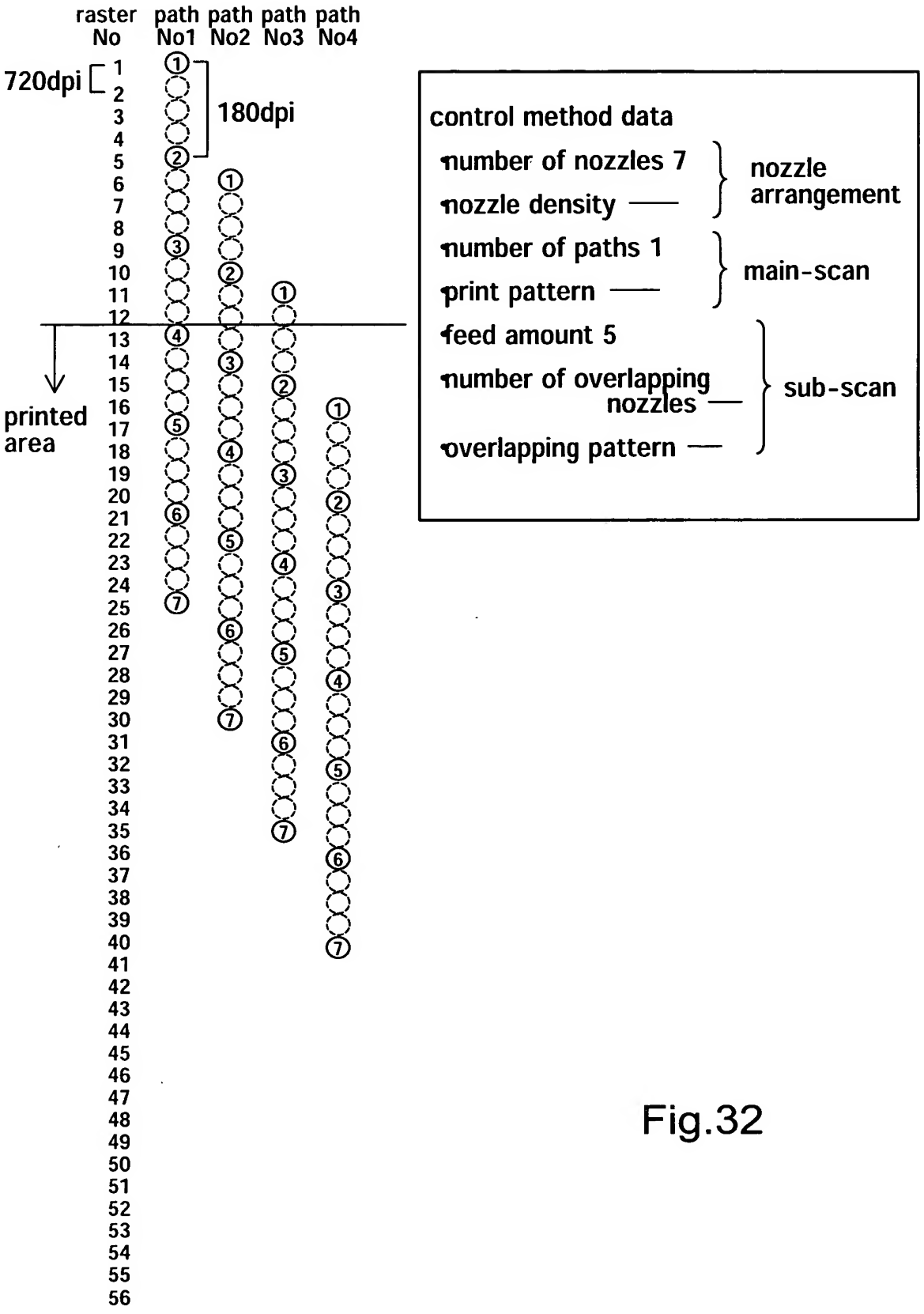

raster No
path No1
path No2
path No3
path No4
720dpi
180dpi
printed area
control method data
number of nozzles 7
nozzle density
nozzle arrangement
number of paths 1
print pattern
main-scan
feed amount 5
number of overlapping nozzles
overlapping pattern
sub-scan

Fig.32

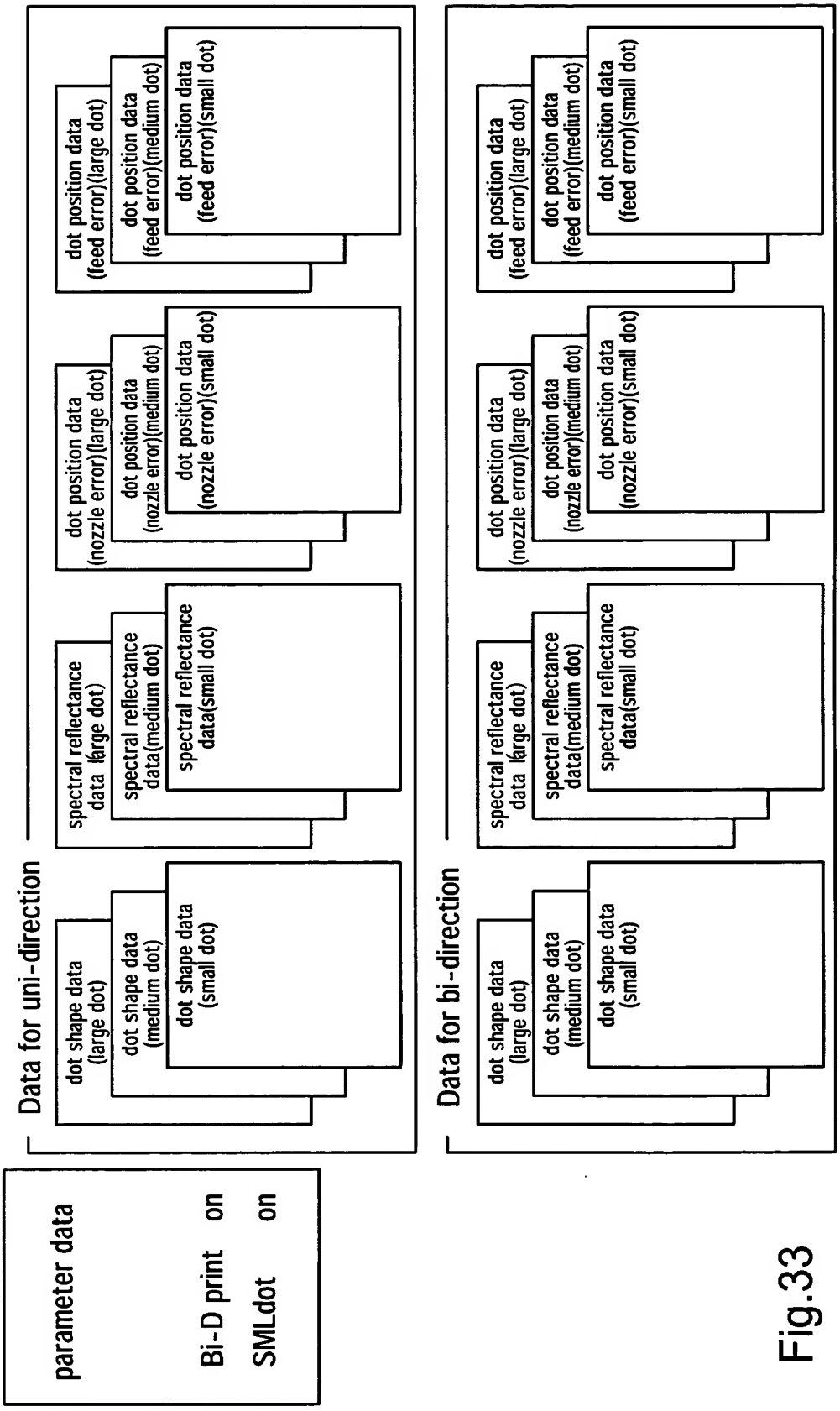
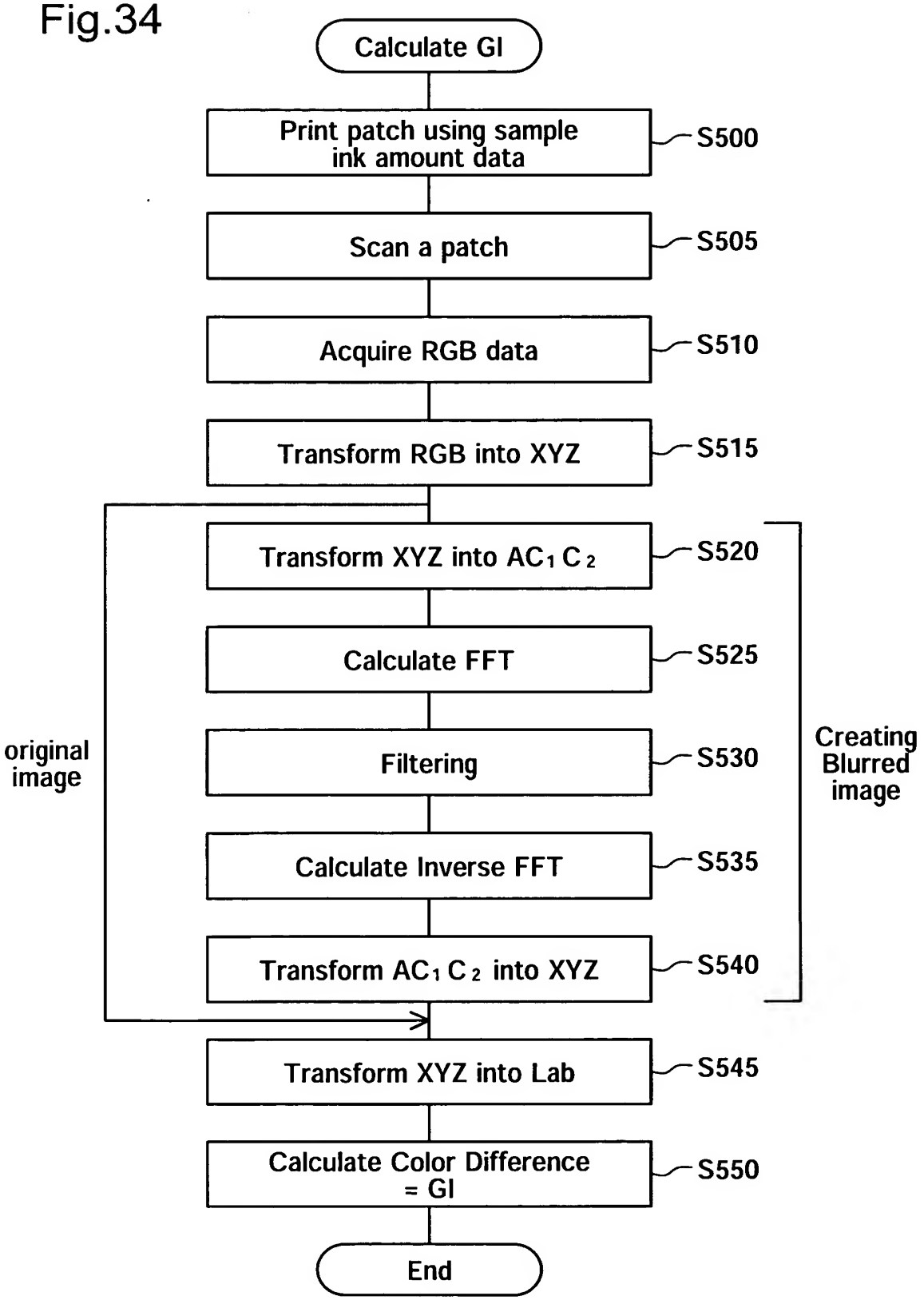

parameter data
Bi-D print on
SMLdot on
Data for uni-direction
dot shape data (large dot)
dot shape data (medium dot)
dot shape data (small dot)
spectral reflectance data (large dot)
spectral reflectance data(medium dot)
spectral reflectance data(small dot)
dot position data (nozzle error)(large dot)
dot position data (nozzle error)(medium dot)
dot position data (nozzle error)(small dot)
dot position data (feed error)(large dot)
dot position data (feed error)(medium dot)
dot position data (feed error)(small dot)
Data for bi-direction
dot shape data (large dot)
dot shape data (medium dot)
dot shape data (small dot)
spectral reflectance data (large dot)
spectral reflectance data(medium dot)
spectral reflectance data(small dot)
dot position data (nozzle error)(large dot)
dot position data (nozzle error)(medium dot)
dot position data (nozzle error)(small dot)
dot position data (feed error)(large dot)
dot position data (feed error)(medium dot)
dot position data (feed error)(small dot)

Fig.33

Fig.34


Calculate GI
Print patch using sample ink amount data
S500
Scan a patch
S505
Acquire RGB data
S510
Transform RGB into XYZ
S515
Transform XYZ into AC1C2
S520
Calculate FFT
S525
Filtering
S530
Calculate Inverse FFT
S535
Transform AC1C2 into XYZ
S540
Transform XYZ into Lab
S545
Calculate Color Difference = GI
S550
End
original image
Creating Blurred image